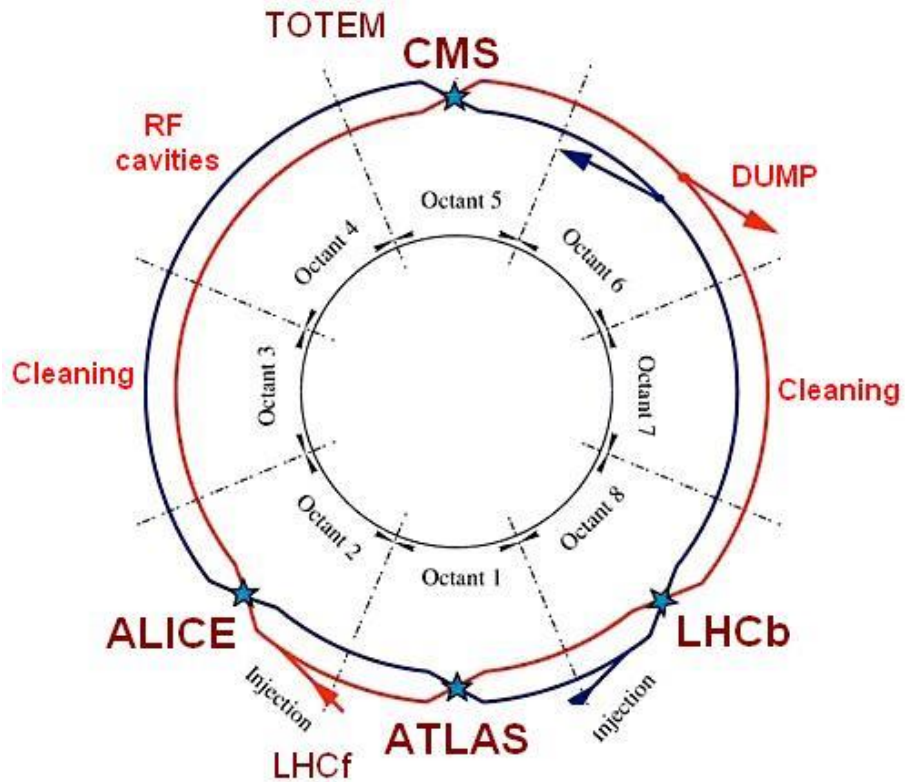
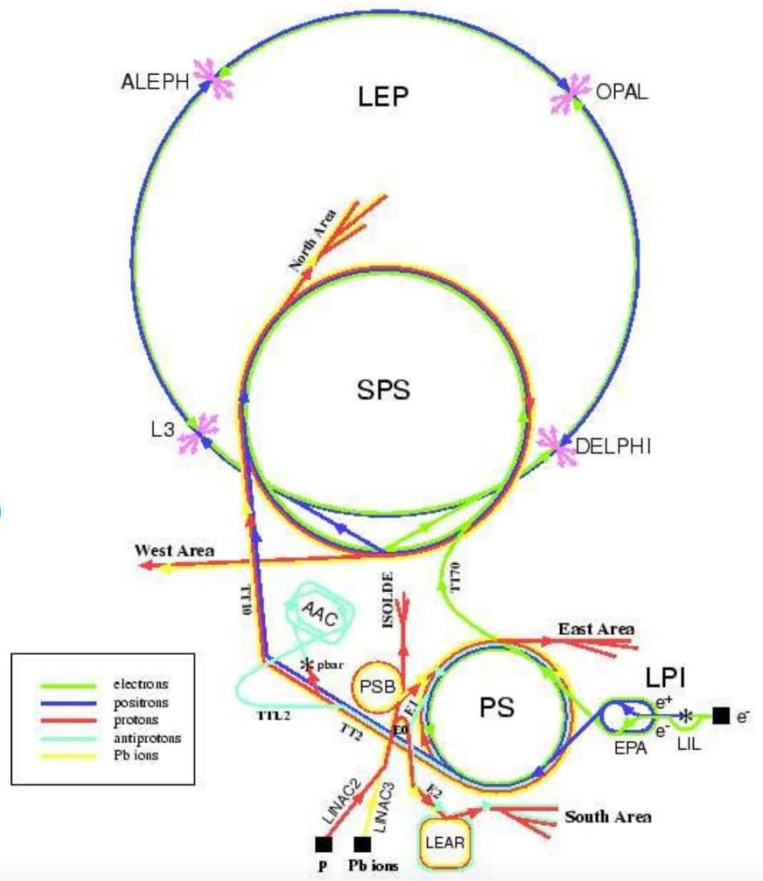




Accelerator Physics and Challenges for Future Colliders II

Electron-positron Colliders

D. Schulte, CERN



Past circular and linear electron positron colliders

- **LEP** (circular) centre-of-mass energy of 205 GeV
- **SLC** (linear) reached 92 GeV

Studies of future electron-positron colliders

- **ILC**, superconducting linear collider
- **CLIC**, normal conducting linear collider
- **FCC-ee** and **CEPC**, circular collider
- A (circular) **muon collider** is being studied

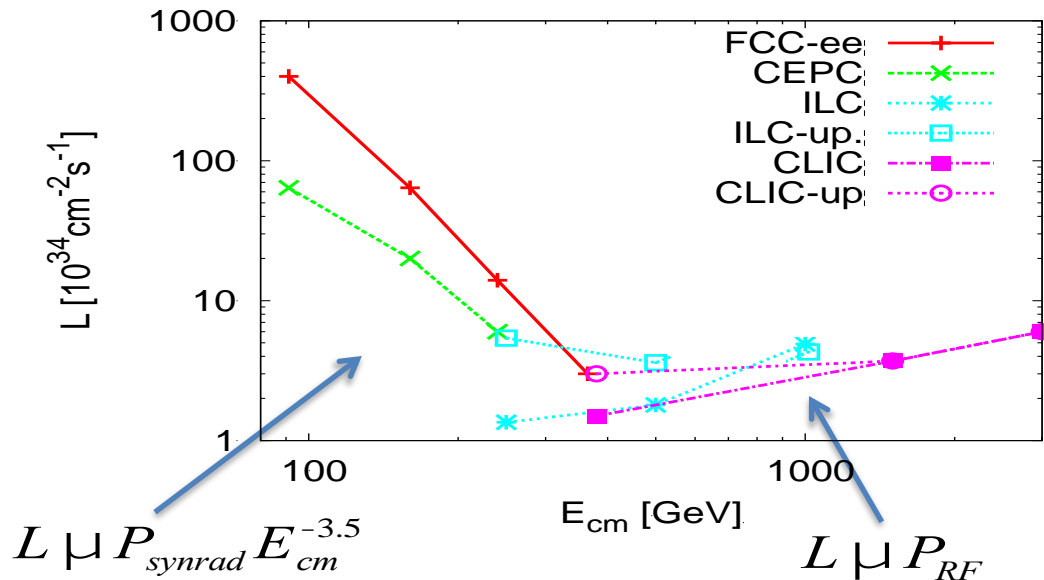
LHeC and FCC-eh quickly covered

Plasma technology is being considered for linear collider, but long way to go

Gamma-gamma collisions are also being considered



Luminosity per facility



Energy dependence:

At low energies circular colliders look good

- Reduction at high energy due to synchrotron radiation

At high energies linear colliders excel

- Luminosity per beam power roughly constant

Note: The typical higgs factory energies are close to the cross over in luminosity

Linear collider have polarised beams (80% e^- , ILC also 30% e^+) and beamstrahlung

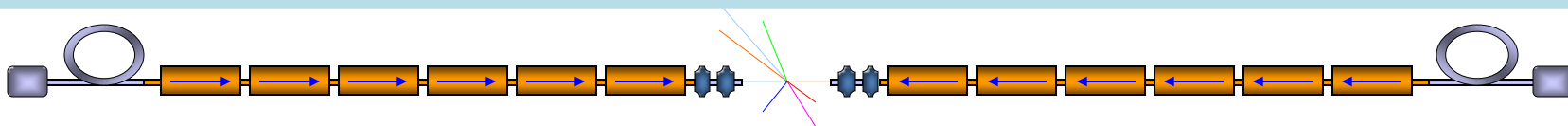
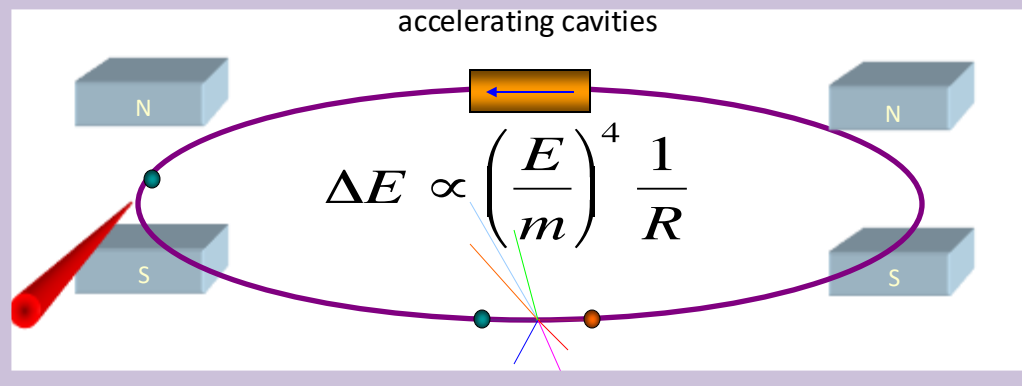
- All included in the physics studies

The picture is much clearer at lower or higher energies

Circular collider

- Accelerate beam in many turns
- Let beam collide many times
- But synchrotron radiation

At LEP2 lost 2.75 GeV/turn for $E = 105$ GeV



Linear electron-positron collider

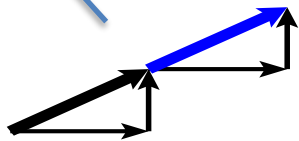
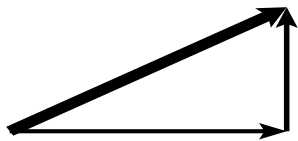
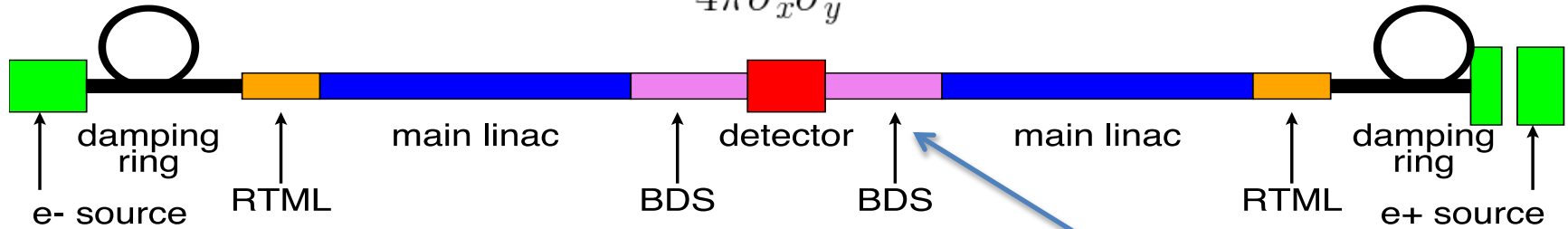
- Essentially no synchrotron radiation
- But have to accelerate beams in one pass
- and only collide once, so small beams

Or use heavier particles in **circular collider**
Muons are 200 times heavier than electrons
 But they have a short lifetime ($2.2 \mu\text{s}$)

Linear Collider Principle



$$\mathcal{L} = \frac{N^2}{4\pi\sigma_x\sigma_y} n_b f_r$$

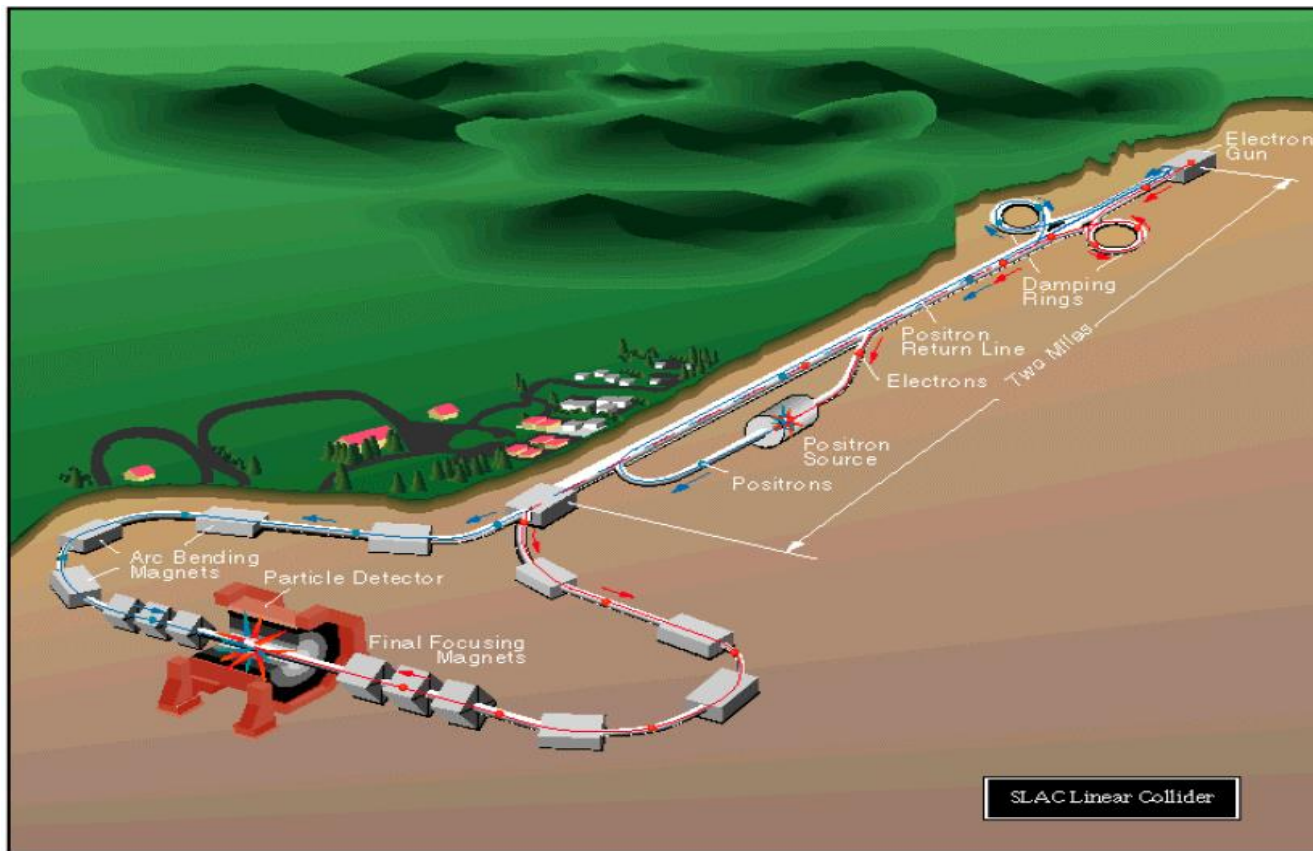


energy loss



re-acceleration

$$\sigma_{x,y} = \sqrt{\frac{\beta_{x,y} \epsilon_{x,y}}{\gamma}}$$



Built to study the Z^0 and demonstrate linear collider feasibility

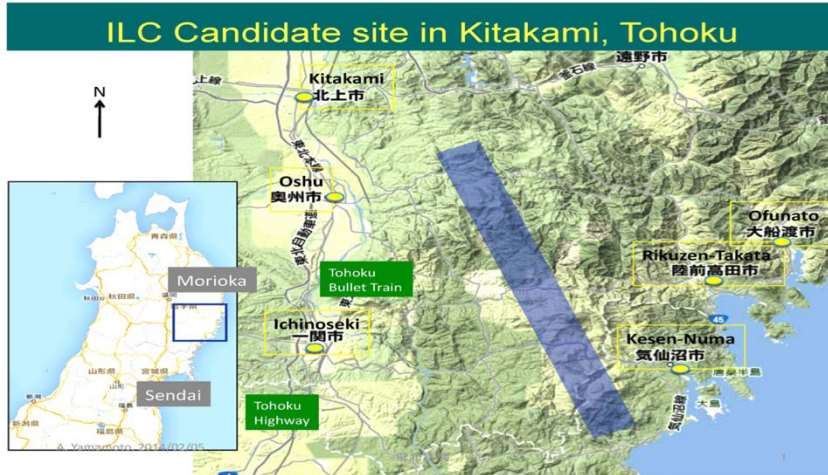
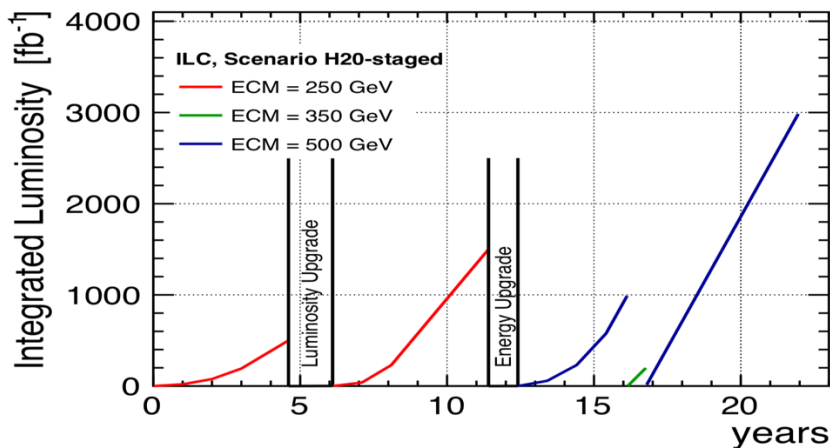
Energy = 92 GeV
Luminosity = $2e30$

Has all the features of a 2nd gen. LC except both e^+ and e^- used the same linac

A 10% prototype!

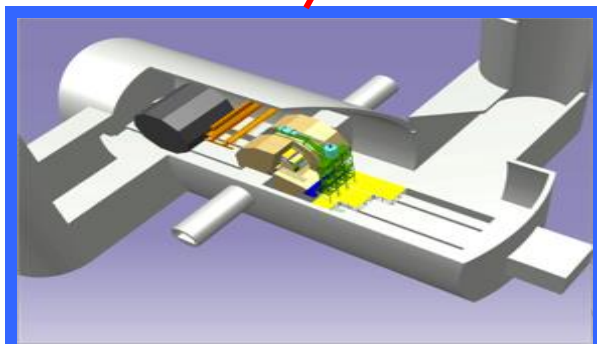
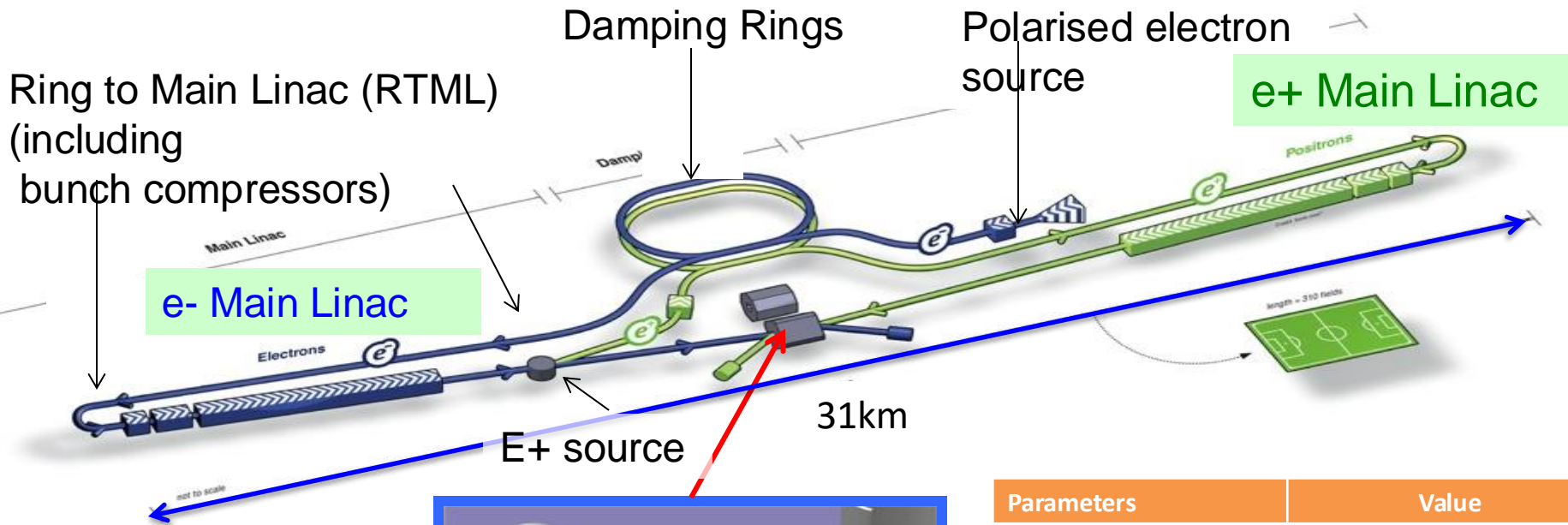
Waiting for Japan to make a commitment

- Site identified and being investigated
- But executive not yet endorsed project
- Process is going on for many years



Baseline running example

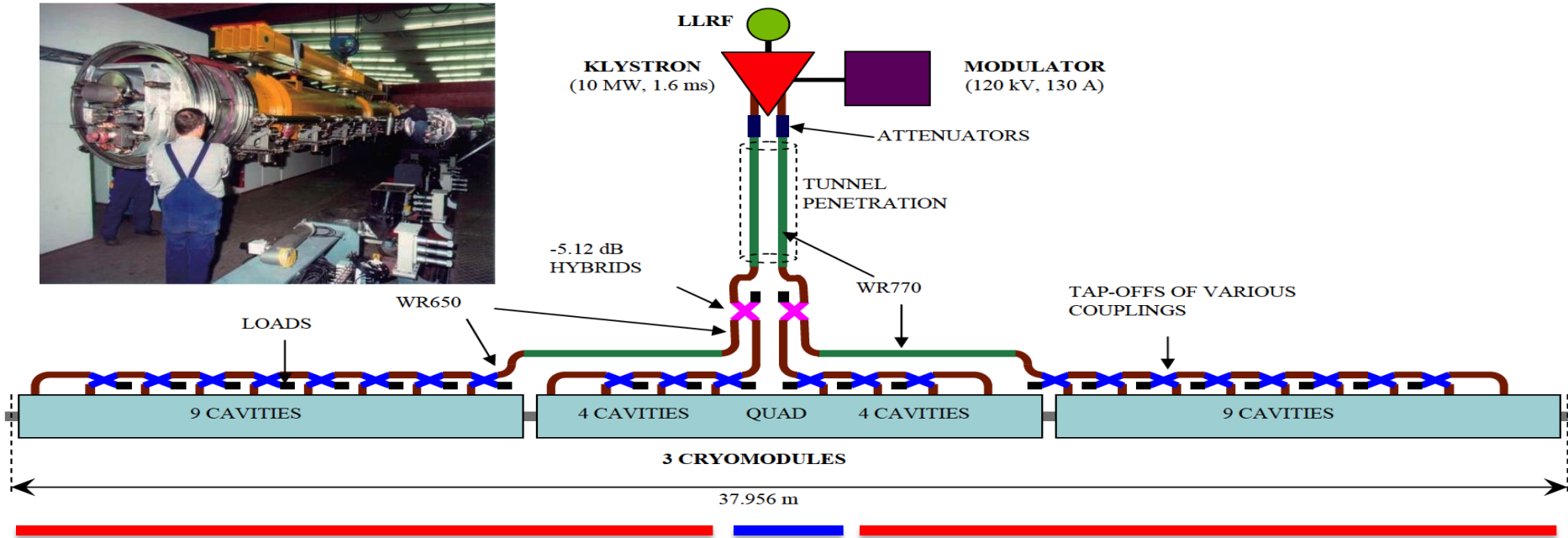
Note: contains up to 500 GeV, which is not part of current baseline proposal



Parameters	Value
C.M. Energy	250 GeV
Peak luminosity	$1.35 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
Beam power	5 MW
Beam Rep. rate	5 Hz
E gradient	31.5 MV/m +/-20%

Parameter	Symbol [unit]	SLC	ILC	CLIC	CLIC
Centre of mass energy	E_{cm} [GeV]	92	250	380	3000
Luminosity	L [$10^{34}\text{cm}^{-2}\text{s}^{-1}$]	0.0003	1.35	1.5	6
Luminosity in peak	$L_{0.01}$ [$10^{34}\text{cm}^{-2}\text{s}^{-1}$]	0.0003	1	0.9	2
Gradient	G [MV/m]	20	31.5	72	100
Particles per bunch	N [10^9]	37	20	5.2	3.72
Bunch length	σ_z [μm]	1000	300	70	44
Collision beam size	$\sigma_{x,y}$ [nm/nm]	1700/600	516/7.7	149/2.9	40/1
Vertical emittance	$\epsilon_{x,y}$ [nm]	3000	35	30	20*
Bunches per pulse	n_b	1	1312	352	312
Bunch distance	Δz [mm]	-	554	0.5	0.5
Repetition rate	f_r [Hz]	120	5	50	50

Main Linac Unit



Accelerating cavities
O(65%) of linac length

Beam guiding quadrupole
Beam position monitor
Corrector kicker

Accelerating cavities

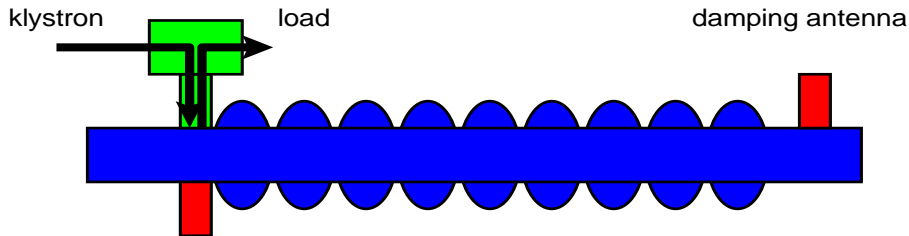


Superconducting cavity (Ni at 2 K)

Standing wave structure

RF frequency is 1.3 GHz, 23 cm wavelength

Length is 9 cells = 4.5 wavelengths = 1 m



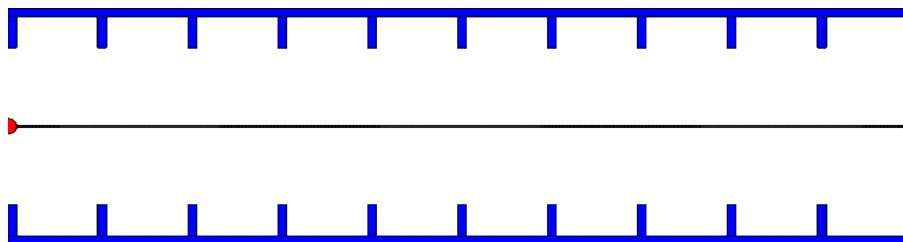
Pulsed operation:

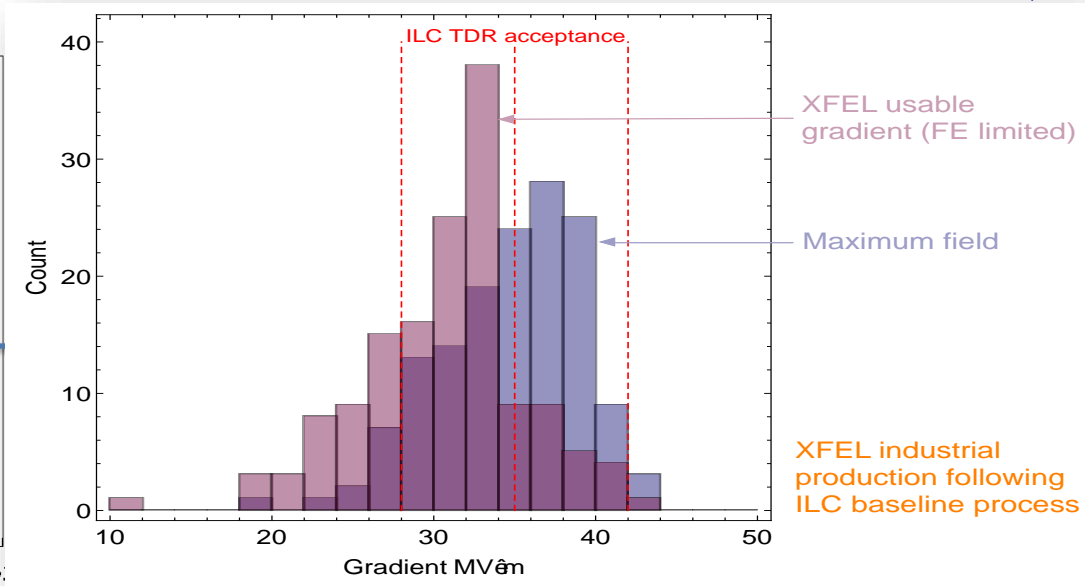
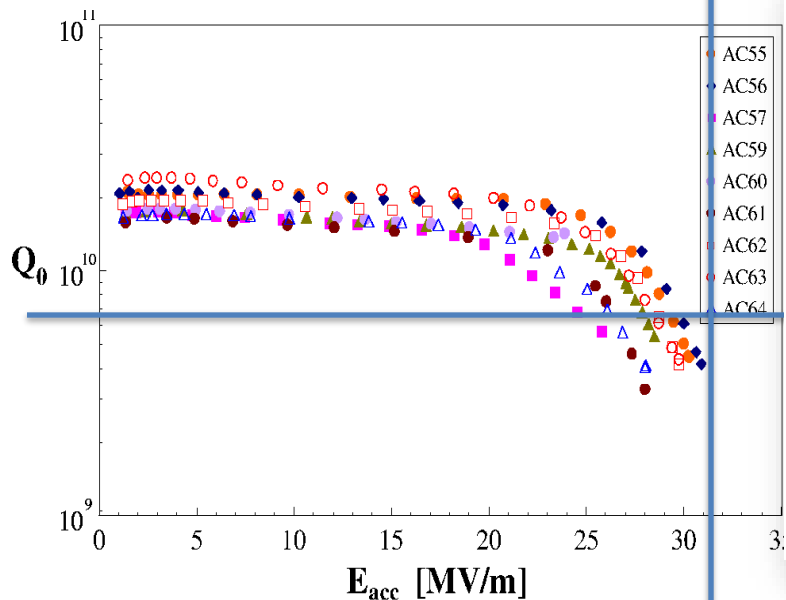
5 x 1.6 ms pulses per second

Gradient is 31.5 MV/m

In rings typically

- no pulsing
- lower frequencies (400 MHz in LHC)
- lower gradient ($O(<20 \text{ MV/m})$)





Theoretical gradient limit is 50-60 MV/m

- But can quench at lower gradient
- or Q value decreases

Cavities have different performances

Control of material

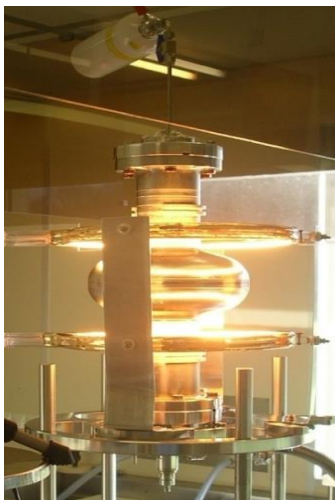
Avoid defects

Ensure high quality

Electropolishing

fill with H_2SO_4 , apply current to remove thin surface layer

Bakeout

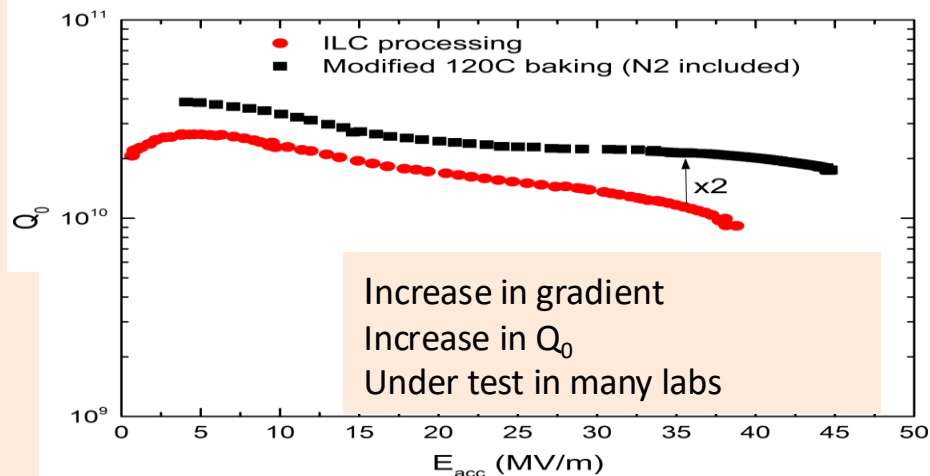
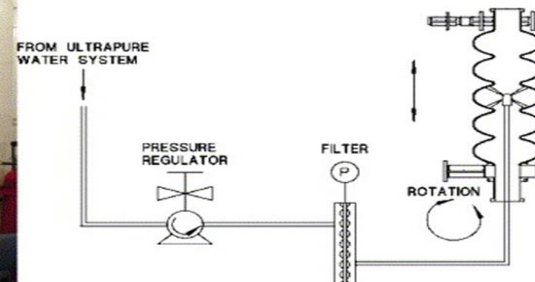


Novel process found (FNAL):

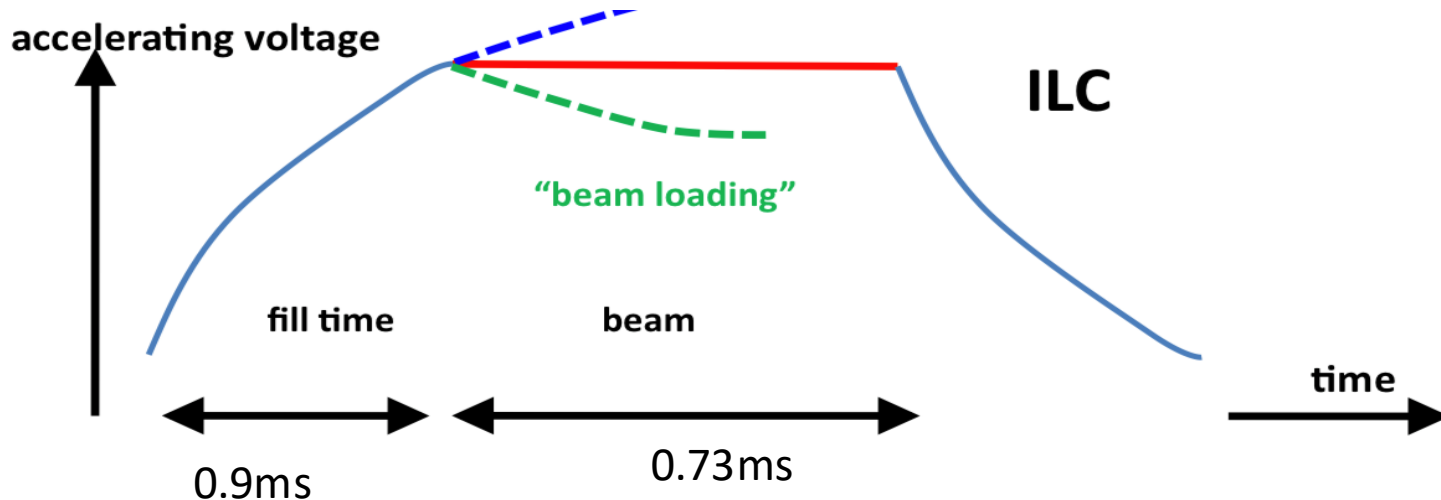
Nitrogen infusion

Fill cavity at 120°C for a day with low pressure of N_2

High pressure rinsing



Note: Pulsed Operation



5 RF pulses of 1.6 ms per second (1312 bunches in 0.73 ms):

Because field leads to losses in the wall

- About 1 W/m
- With no pulsing losses would be O(100 W/m)

RF power in pulse: $5 \text{ MW} / (5 \times 0.73 \text{ ms}) = \text{O}(1500 \text{ MW}) = \text{O}(150 \text{ klystrons})$

Cavities have small losses

$$P_{loss} = const \frac{1}{Q_0} \cdot G^2$$

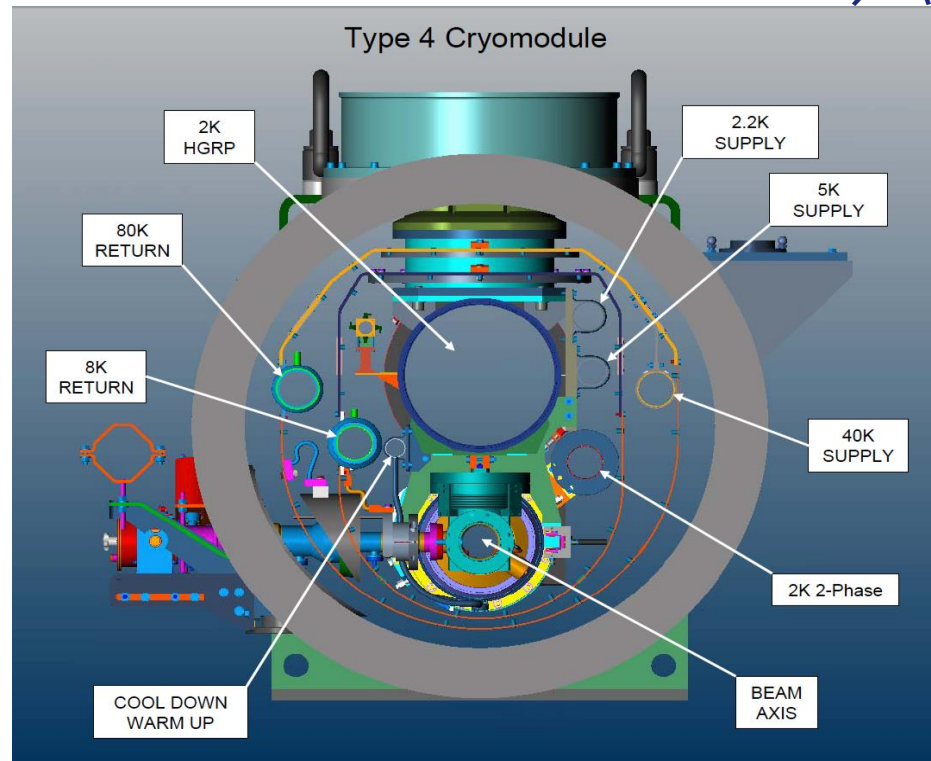
About 1W/m

But cooling costly at low temperatures

Remember Carnot:

$$P_{cryo} = \frac{1}{h} \frac{T_{room} - T_{source}}{T_{source}} \cdot P_{loss}$$

$$P_{cryo} \gg 700 \cdot P_{loss}$$

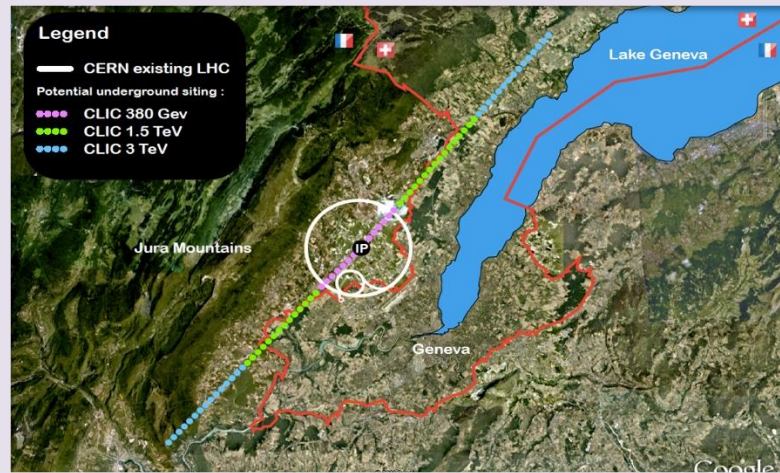


Average RF power: 1.6kW/m (3kW/m)
Power into beam about 0.7kW/m

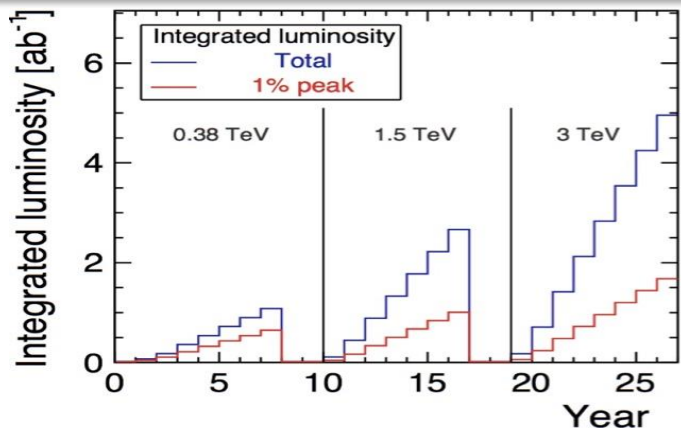
The typical heat load of 1 W/m
⇒ about 1 kW/m for cryogenics

Stage	\sqrt{s} [TeV]	\mathcal{L}_{int} [ab^{-1}]
1	0.38 (and 0.35)	1.0
2	1.5	2.5
3	3.0	5.0

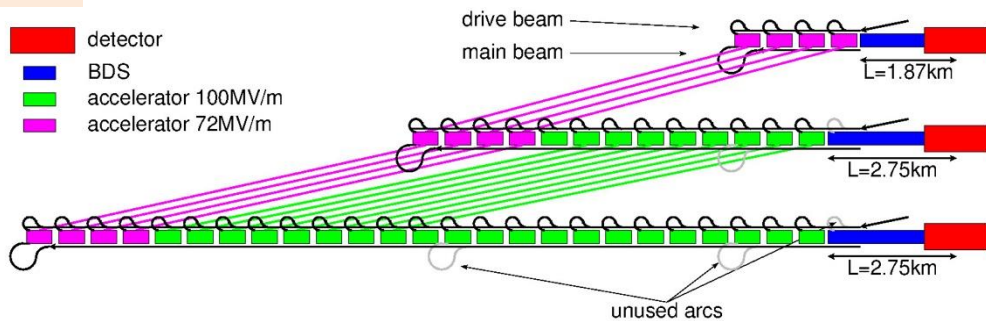
Central complex on Prevezin site



Luminosity targets from Physics Study group
Hopefully input from LHC

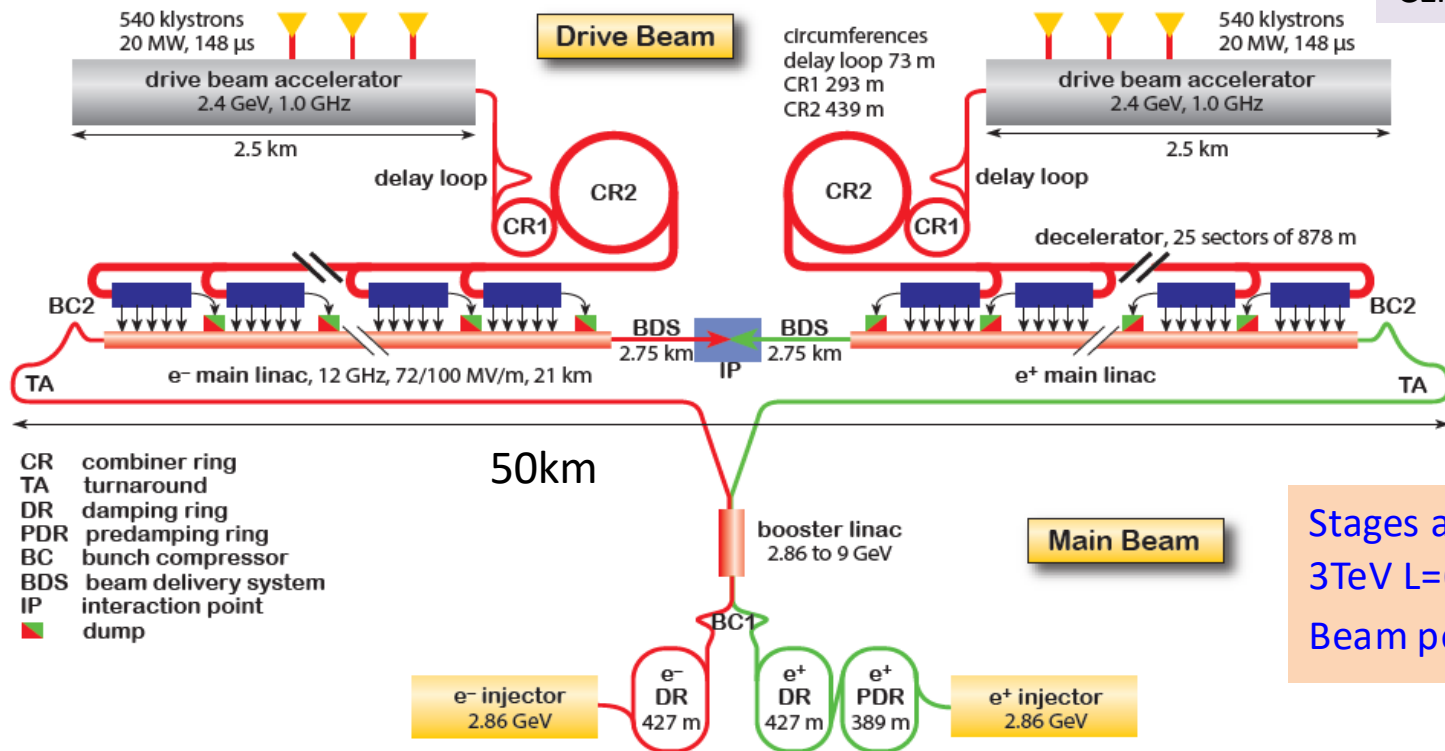


Luminosity evolution



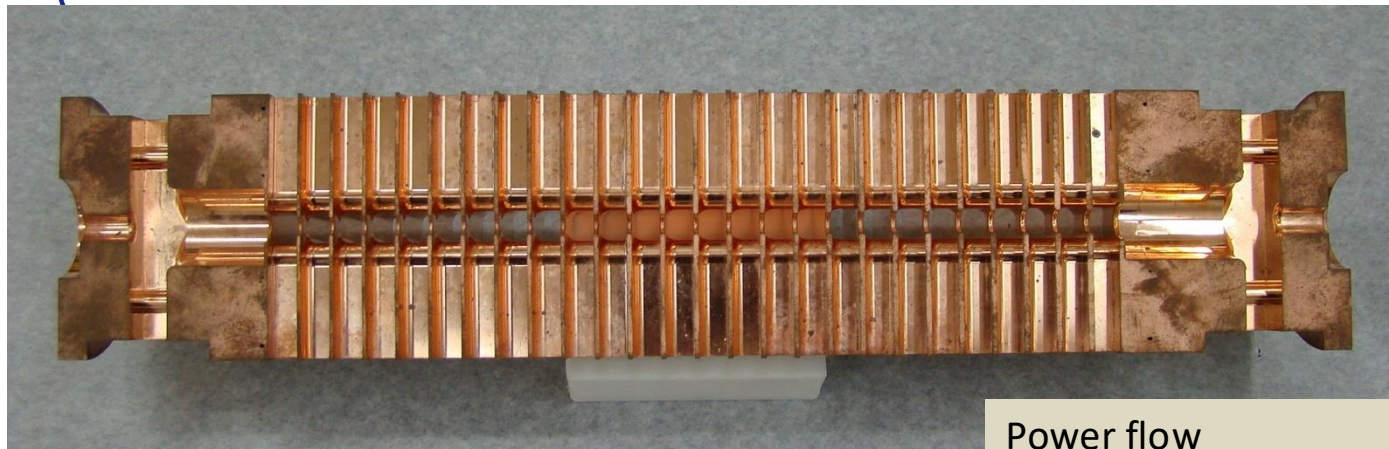
Lower gradient optimum for lower energy

CLIC at 3TeV shown



- CR combiner ring
- TA turnaround
- DR damping ring
- PDR predamping ring
- BC bunch compressor
- BDS beam delivery system
- IP interaction point
- dump

Stages at $E_{\text{cms}} = 0.38, 1.5$ and 3TeV
 $L = 6 \times 10^{34} \text{cm}^{-2}\text{s}^{-1}$ at 3TeV
 Beam power 30MW at 3TeV



12 GHz, 23 cm long, **normal conducting**

Loaded gradient **100 MV/m**

⇒ Allows to reach higher energies

⇒ 140,000 structures at 3 TeV

But strong losses in the walls

⇒ 50 RF bursts per second

⇒ 240 ns, 60 MW, 312 bunches

⇒ **Power during pulse 8.5×10^6 MW (3000 x ILC)**

Power flow

- 1/3 lost in cavity walls
- 1/3 in filling the structure and into load
- 1/3 into the beam

Average RF power about 3 kW/m

About 1 kW/m into beam

Breakdowns (discharges during the RF pulse)

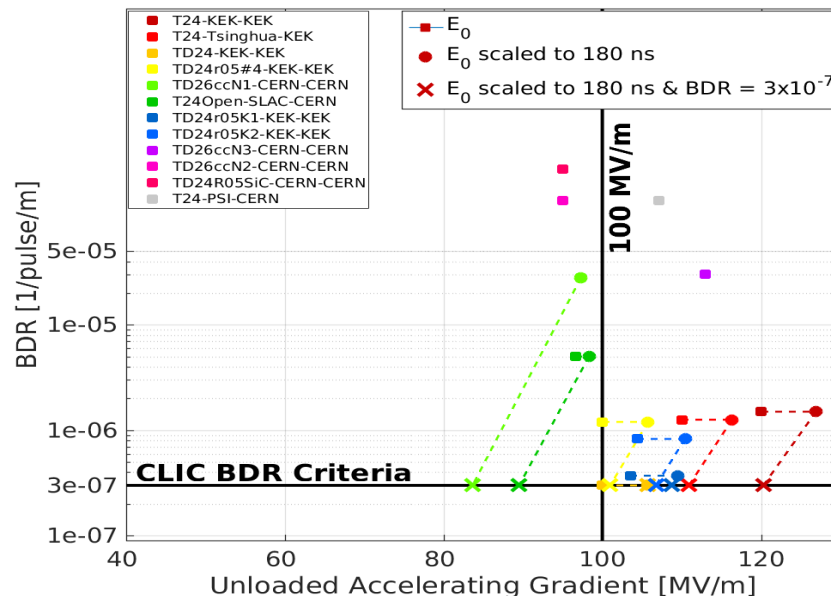
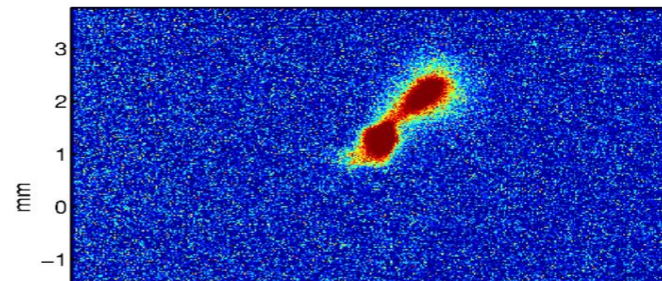
- Require $p \leq 3 \times 10^{-7} \text{ m}^{-1} \text{ pulse}^{-1}$

Structure design based on **empirical** constraints, not first principle

- Maximum surface field
- Maximum temperature rise
- Maximum power flow

R&D programme established gradient $O(100 \text{ MV/m})$

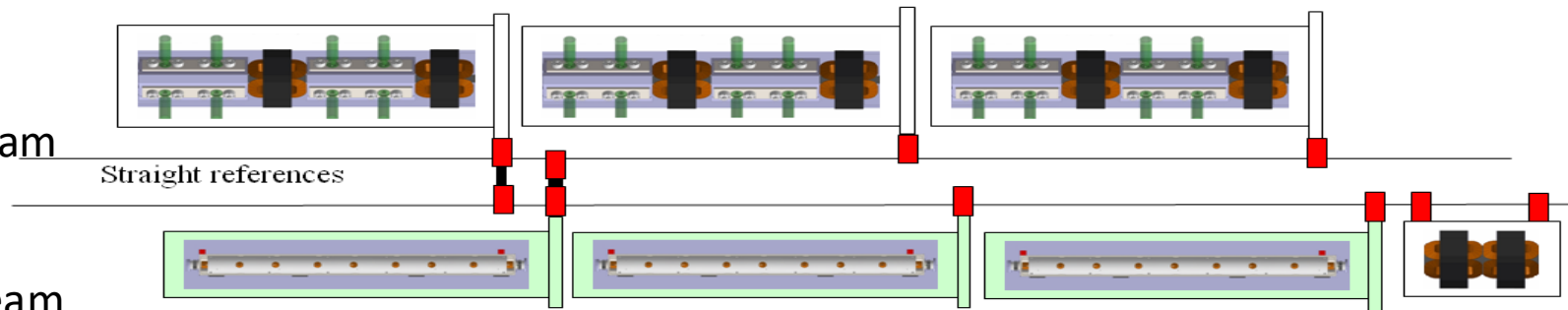
Shorter pulses have fewer breakdowns



CLIC Two-beam Concept

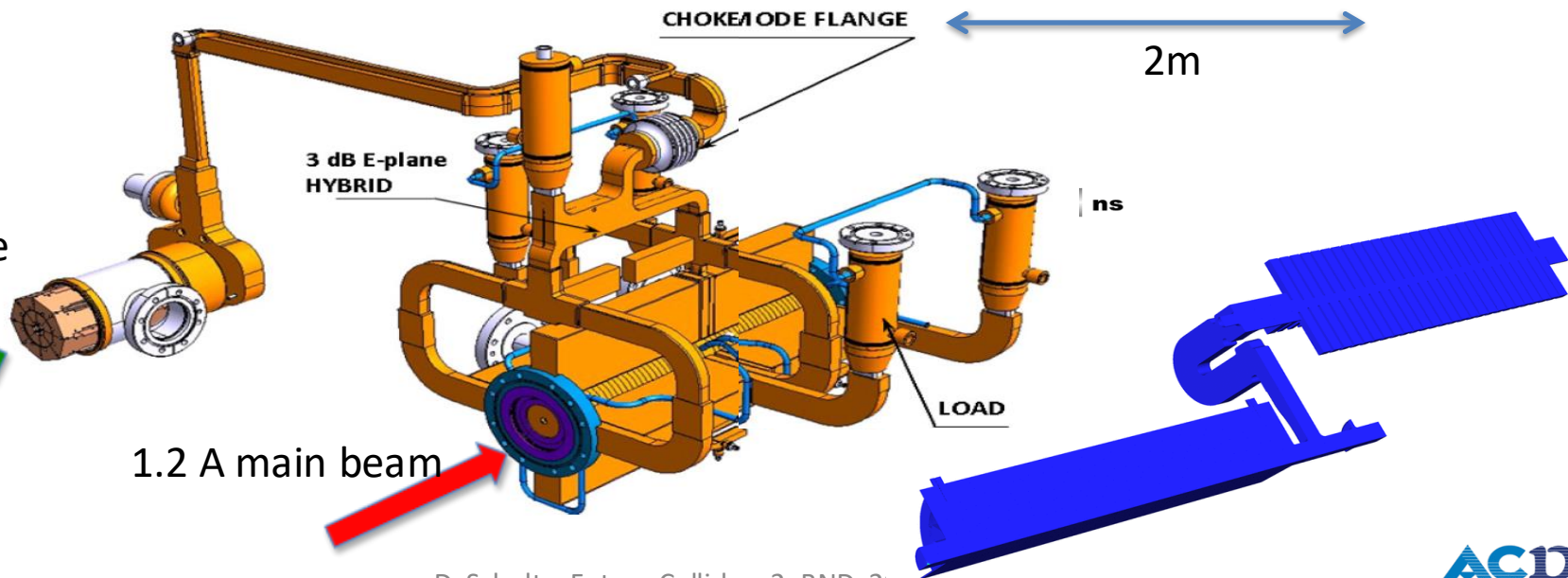
100 A drive beam

1.2 A main beam

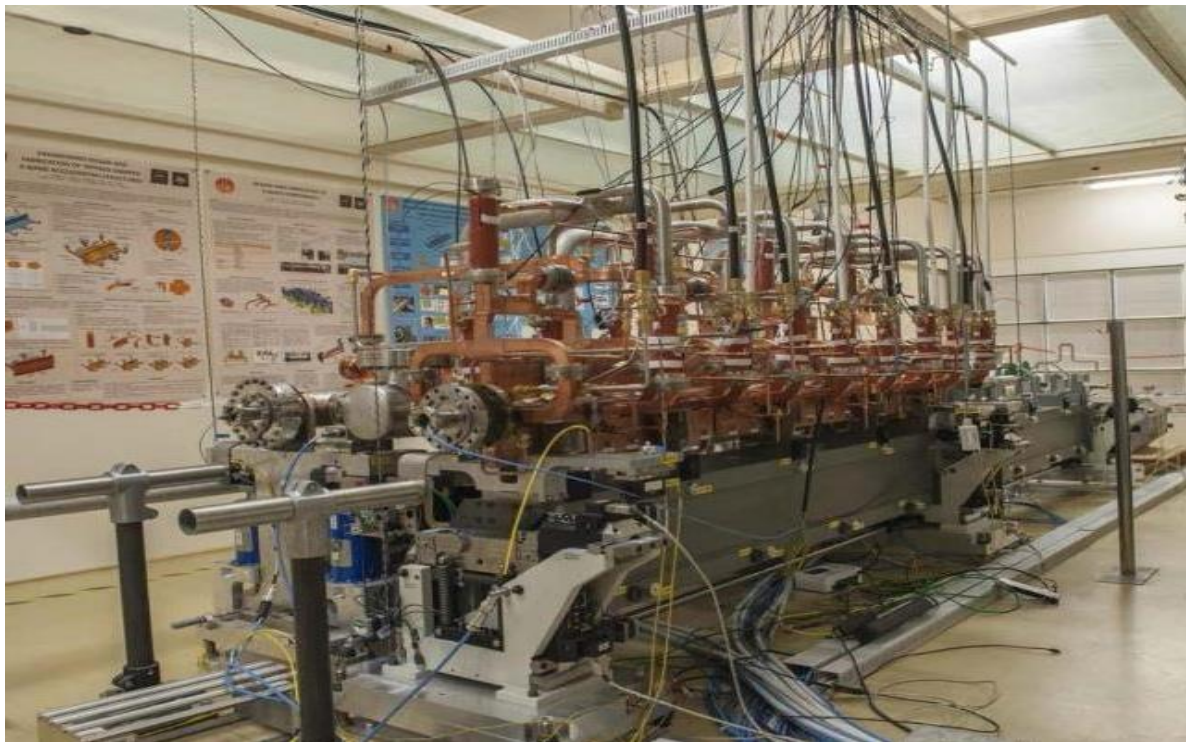


100 A drive beam

1.2 A main beam

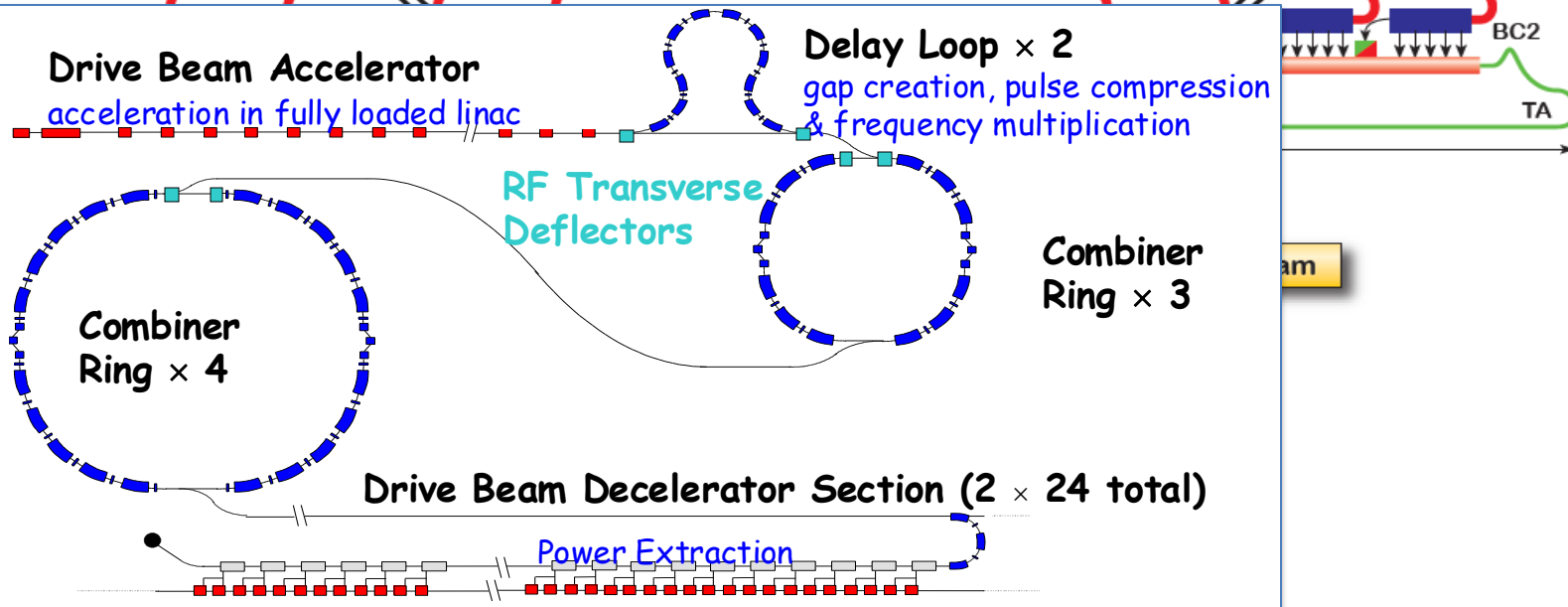
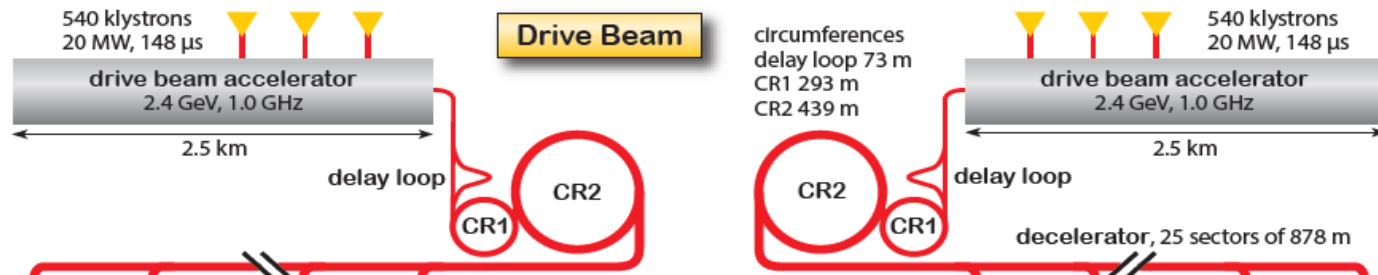


1st module



80 % filling with accelerating structures
11 km for 380 GeV cms
50 km for 3 TeV

CLIC: The Basis





CLIC Test Facility (CTF3)



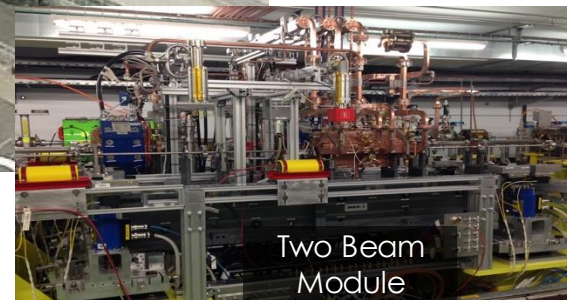
COMBINER RING

CLEX

DRIVE BEAM LINAC



TBL



Two Beam Module

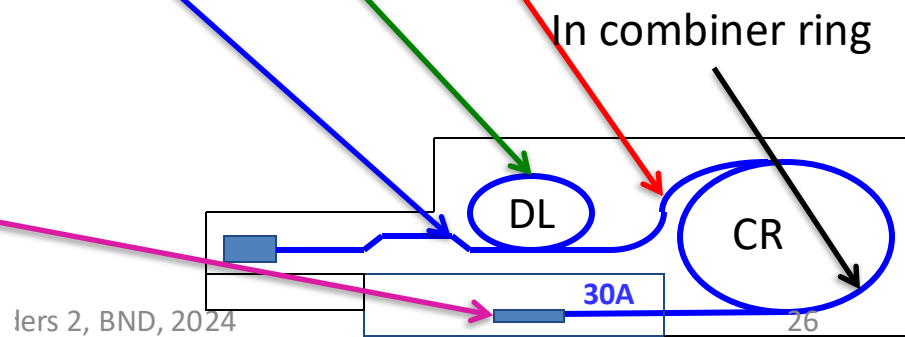
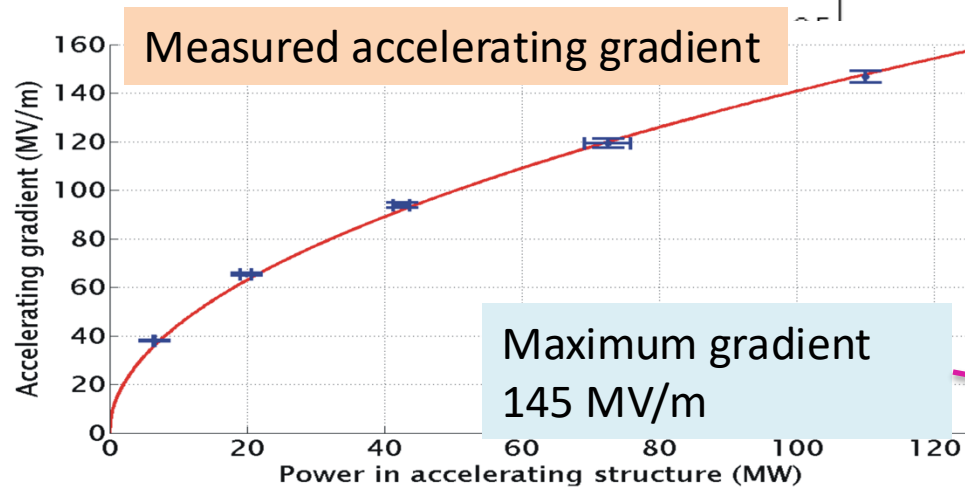
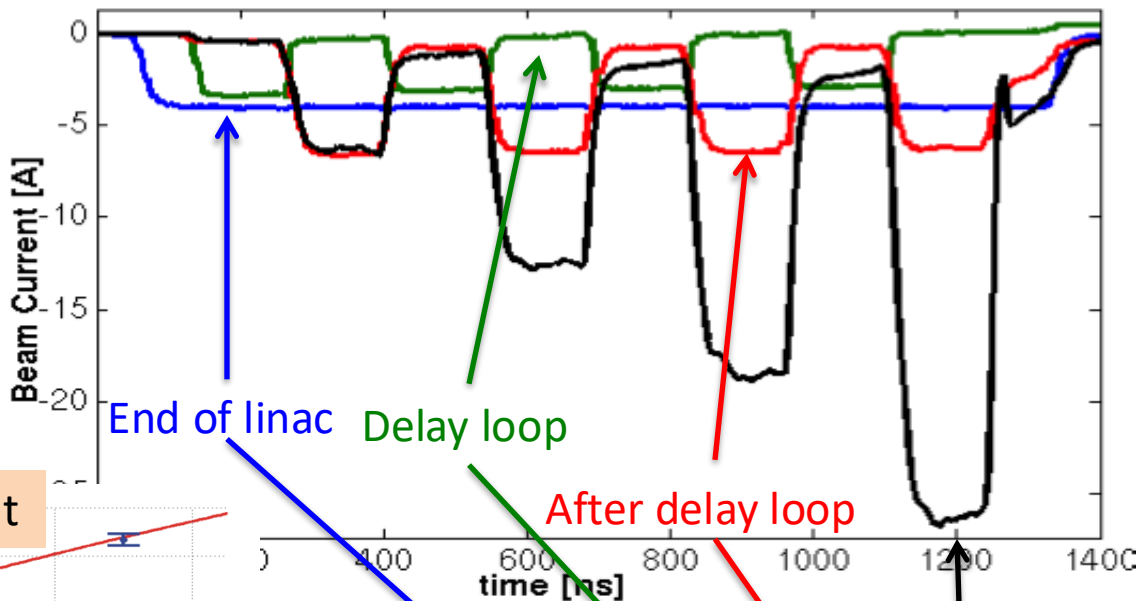
Drive Beam Combination in CTF3

Note: Efficiencies

RF to drive beam >95%

Drive beam to RF >95%

Total efficiency wall plug to main beam is about 10%



Can re-write normal
luminosity formula

$$\mathcal{L} = H_D \frac{N^2}{4\pi\sigma_x\sigma_y} n_b f_r$$

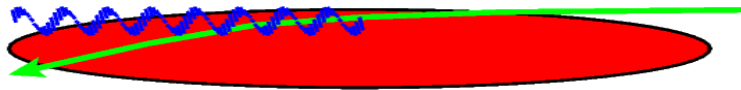
$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_b f_r \frac{1}{\sigma_y}$$

↑ ↑ ↑
Luminosity spectrum Beam power Beam Quality (+bunch length)

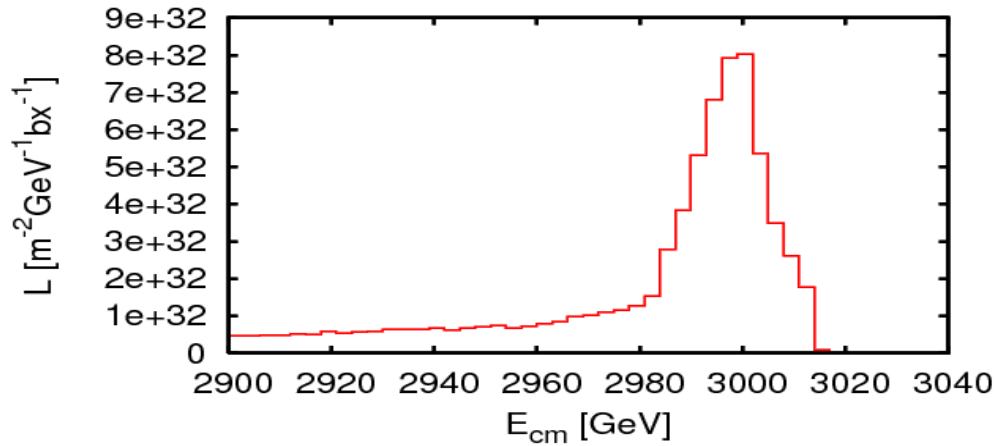
Need to ensure that one can achieve each parameter

Beam-beam Effect

$$\mathcal{L} \propto H_D \left(\frac{N}{\sigma_x} \right) N n_b f_r \frac{1}{\sigma_y}$$



Dense beams focus each other
 \Rightarrow emit beamstrahlung



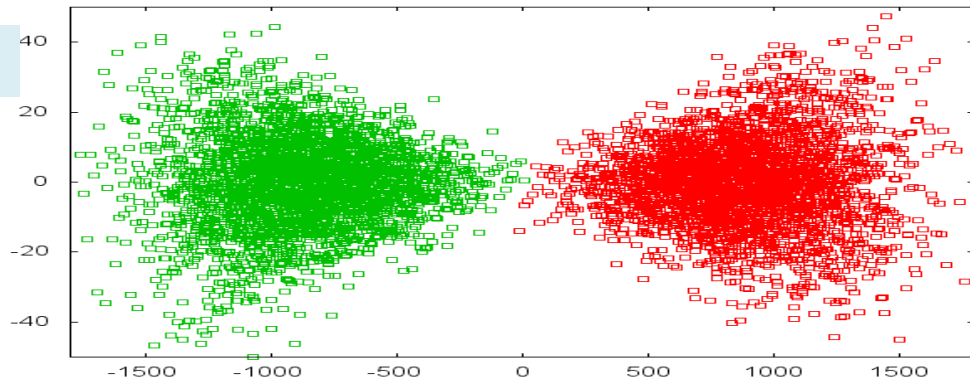
$$\mathcal{L} \propto \frac{N}{\sigma_x \sigma_y}$$

Typically aim for O(1)

$$n_\gamma \propto E_\gamma \propto \frac{N}{\sigma_x + \sigma_y}$$

$$\sigma_x \gg \sigma_y \quad \sigma_x + \sigma_y \approx \sigma_x$$

Beam-beam force on



Z direction [μm]

Luminosity and Beam Quality

$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_b f_r \left(\frac{1}{\sigma_y} \right) \quad \sigma_y = \sqrt{\beta_y \epsilon_y / \gamma}$$

Damping ring main source of horizontal emittance
But value is OK, as we will see

	$\Delta\epsilon_x$ [nm]	$\Delta\epsilon_y$ [nm]		
	Total contribution	Design limits	Static imperf.	Dynamic imperf.
Damping ring exit	700	5	0	0
End of RTML	150	1	2	2
End of main linac	50	0	5	5
Interaction point	50	0	5	5
sum	950	6	12	12

Imperfections are the main source of final vertical emittance

Require 90% likelihood to meet static emittance growth target

Beam stability

- incoming beam can jitter (have small offsets) and become unstable
- lattice design, choice of beam parameters

Static imperfections

- errors of reference line, elements to reference line, elements. . .
- excellent pre-alignment, beam-based alignment, beam-based tuning

Dynamic imperfections

- Ground motion, cooling water induced jitter, RF jitter, electronic noise, magnetic fields, . . .
- lattice design, BNS damping, component stabilisation, feedback, re-tuning, re-alignment
- Combination of dynamic and static imperfections can be severe
- Lattice design needs to balance dynamic and static effects

Wakefields and Beam Current

$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_b f_r \frac{1}{\sigma_y}$$

Goal: maximise beam current

⇒ Maximise bunch charge

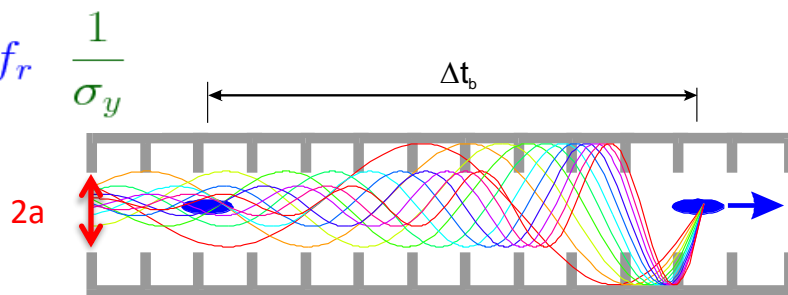
⇒ Minimise distance between bunches

Limits are given by wakefields:

With an offset particles produce transverse wakefields

⇒ The head kicks the tail, force is defocusing

⇒ Can render beam unstable

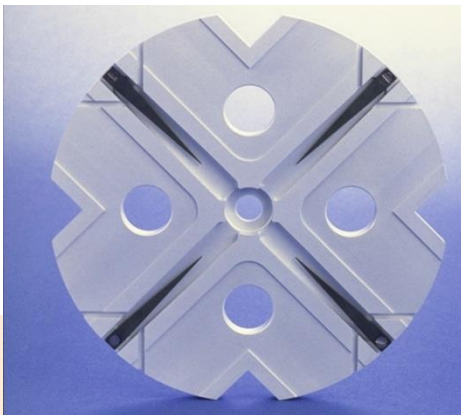


RF team loves small aperture a

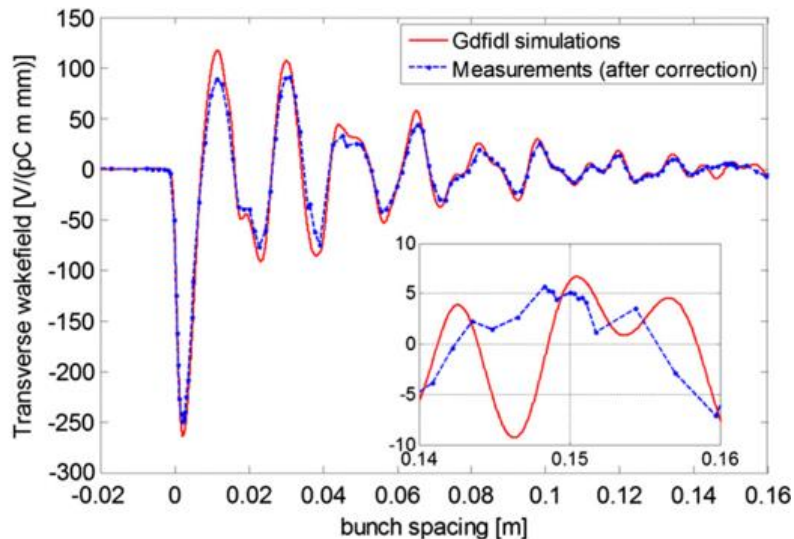
- Less power
- Easier to reach gradient

Beam team hates small aperture a

- More wakefields
- Beam less stable



Multi-bunch wakefields minimised by damping and detuning

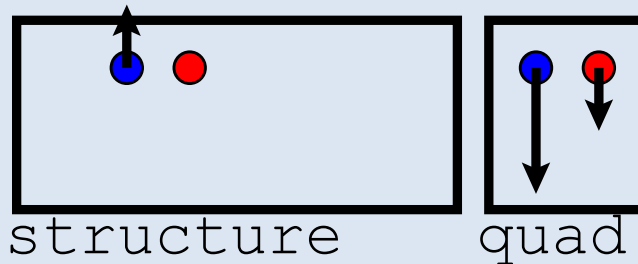
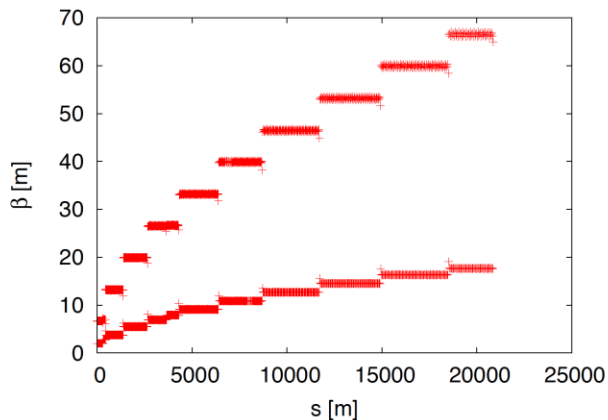
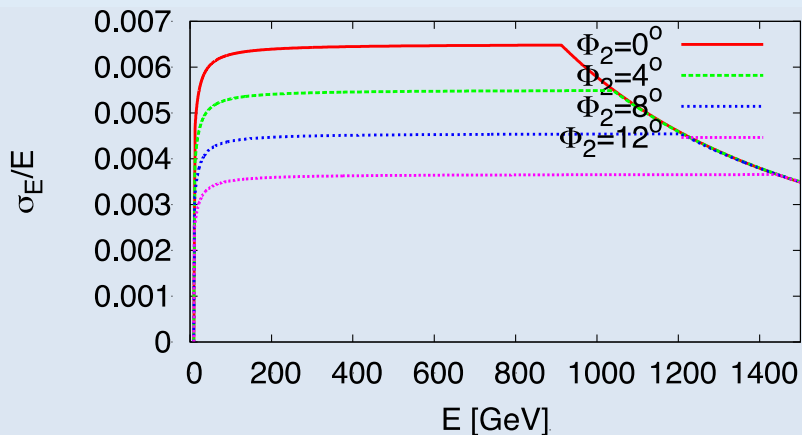


Make the focus strong again

- Use O(10%) of the linac for magnets
- Leads to small beta-function
- Makes the beam stable (strong spring for an oscillator)

For single bunch use BNS damping (Balakin, Novokhatsky and Smirnov)

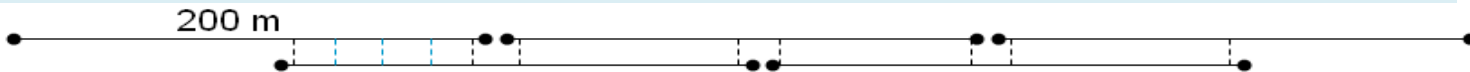
- Introduce energy chirp that compensates transverse wakefields



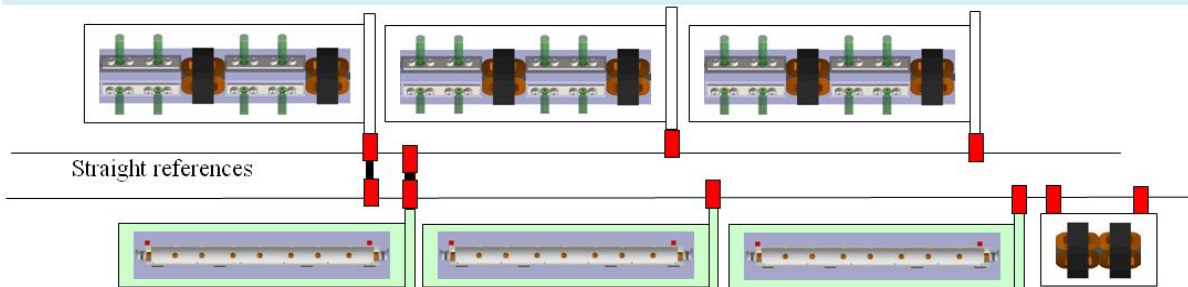
Static Imperfections: Main Linac Alignment

1) Align components accurately on the supporting girders

2) Establish reference system with overlapping wires, has some error but is not critical



3) Align modules remotely to the wires using their sensors and movers

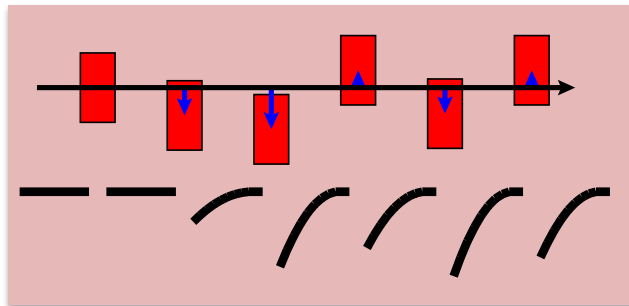


The error for this is most critical misalignment of components is of the order $O(10\mu\text{m})$

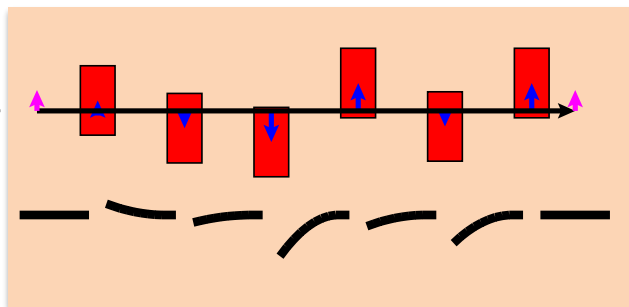
4) Use sophisticated beam-based alignment such as dispersion free steering (DFS, i.e. different energy beams) to align components

In particular to align BPMs

Structures scattered on girder
 ⇒ Wakefield kick

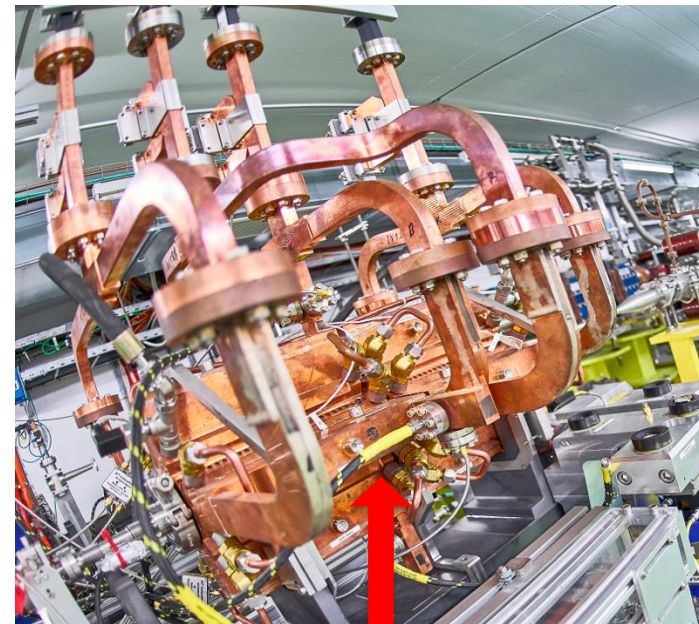


5) Measure beam offset with
 wakefield monitor
 Move girder to remove mean offset
 ⇒ No net wakefield kick



Limit mainly from

- wakefield monitor accuracy ($3.5 \mu\text{m}$)
- reproducibility of wakefield
- tiny variation of betatron phase along girder



Wakefield monitor:
 Measure wakefield in damping waveguide

Main Linac Emittance Growth (3 TeV)

Emittance growth for different imperfections

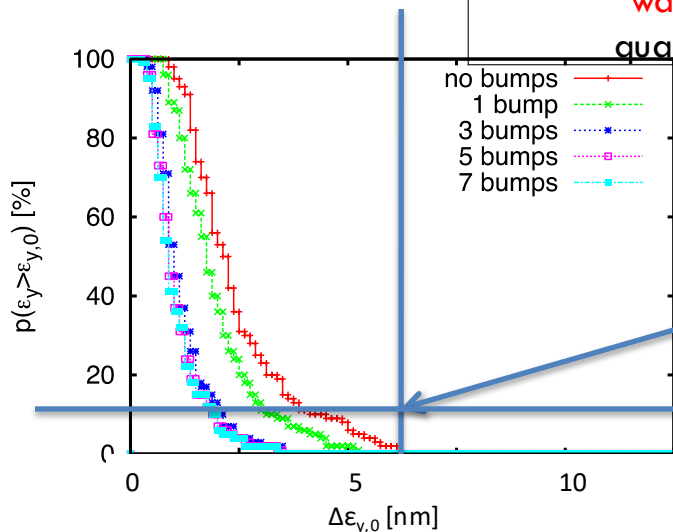
Using sophisticated beam-based methods

imperfection	with respect to	symbol	value	emitt. growth
BPM offset	wire reference	σ_{BPM}	14 μm	0.367 nm
BPM resolution		σ_{res}	0.1 μm	0.04 nm
accelerating structure offset	girder axis	σ_4	10 μm	0.03 nm
accelerating structure tilt	girder axis	σ_t	200 μradian	0.38 nm
articulation point offset	wire reference	σ_5	12 μm	0.1 nm
girder end point	articulation point	σ_6	5 μm	0.02 nm
wake monitor	structure centre	σ_7	3.5 μm	0.54 nm
quadrupole roll	longitudinal axis	σ_r	100 μradian	≈ 0.12 nm

Note: The tight tolerances are the price for the strong focusing, Which allowed high beam current

Goal: less than 10% above $\Delta\epsilon_y = 5$ nm

Further improvement using tuning bumps

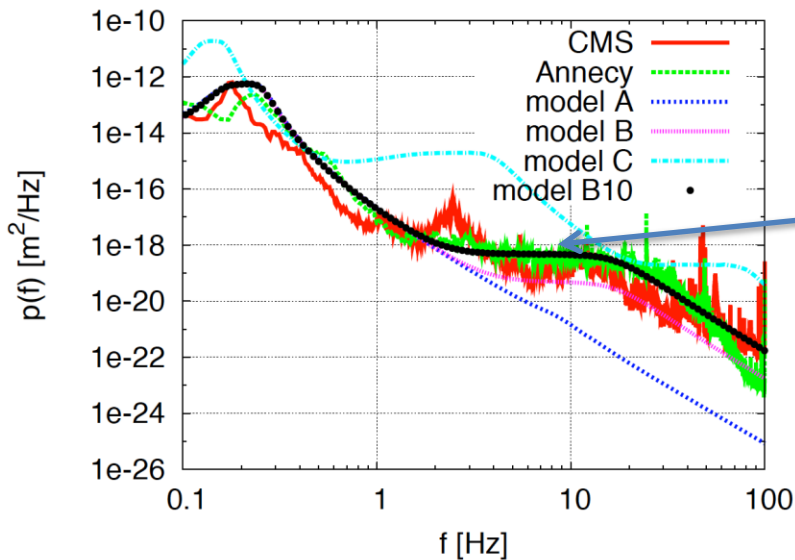


In CLIC can reduce dynamic effects at frequencies lower than a few Hz

⇒ Andrei Seryi
Friday 2.3.

In ILC can use a bunch-bunch feedback system

- But be careful, bunch-to-bunch noise will be amplified
- e.g. the damping ring extraction kicker kicks each bunch separately, so it will induce noise

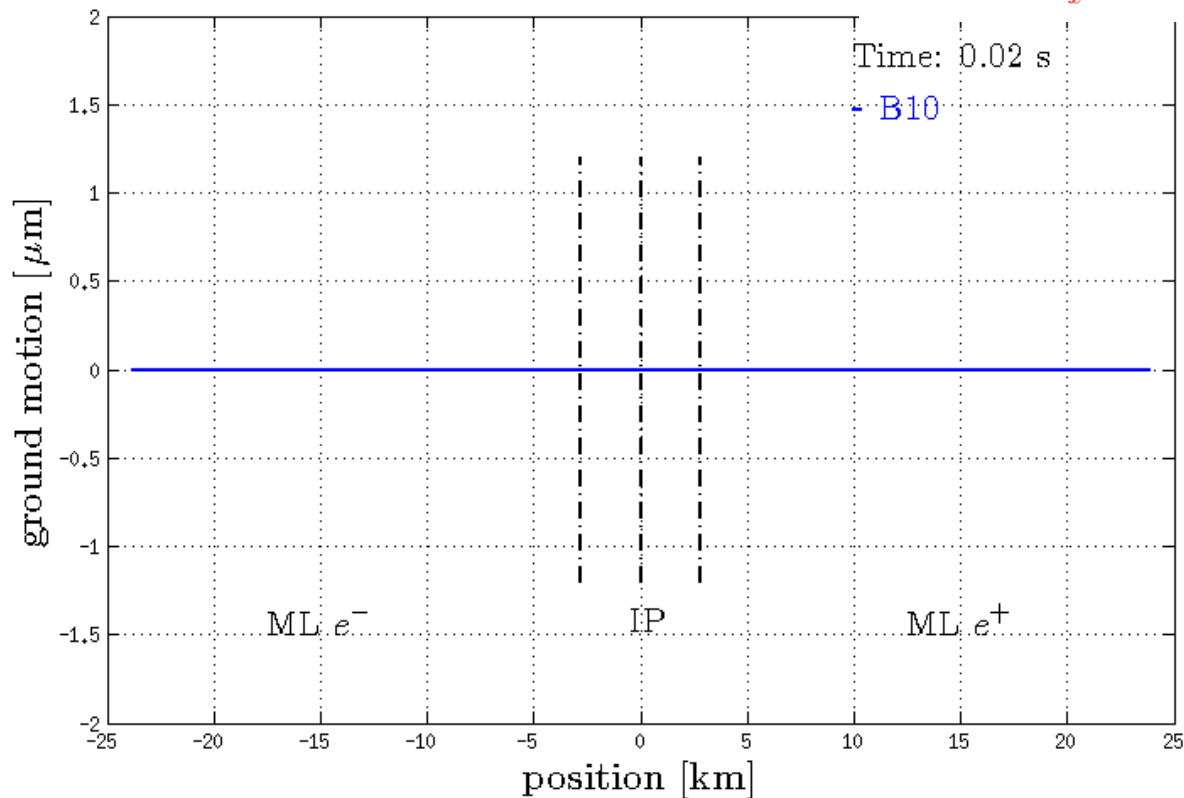


We spot a problem:

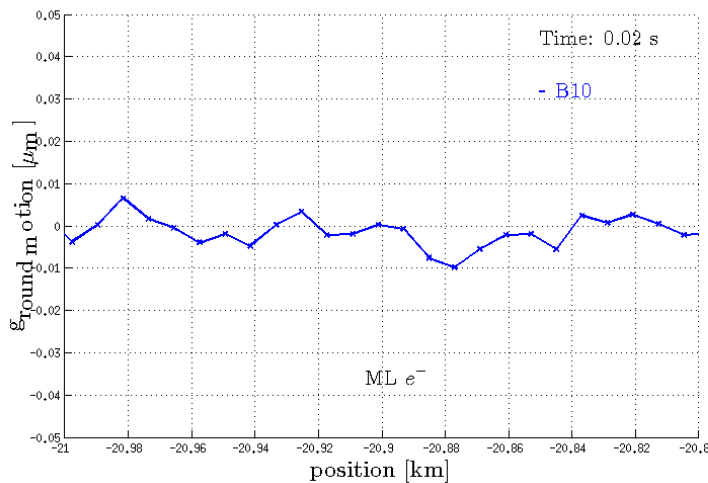
Frequencies cannot be mitigated by beam feedback

Example Issue: Ground Motion

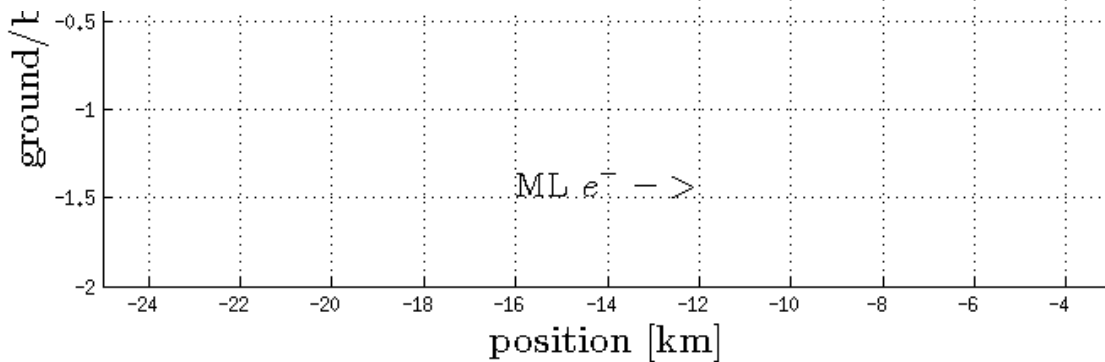
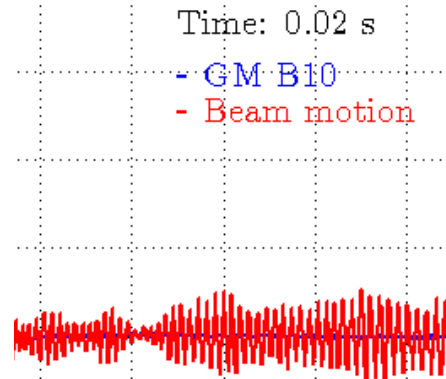
$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_{bf} r \left(\frac{1}{\sigma_y} \right)$$



Resulting Beam Jitter

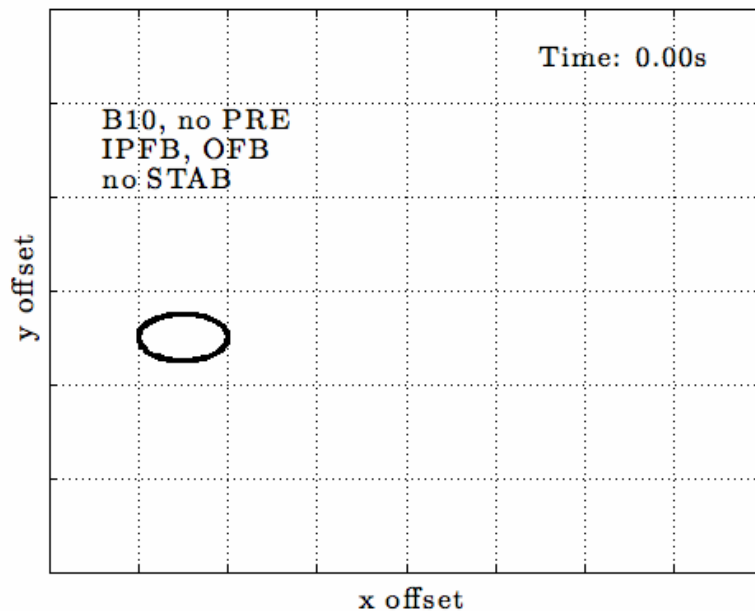


$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_{bfr} \left(\frac{1}{\sigma_y} \right)$$

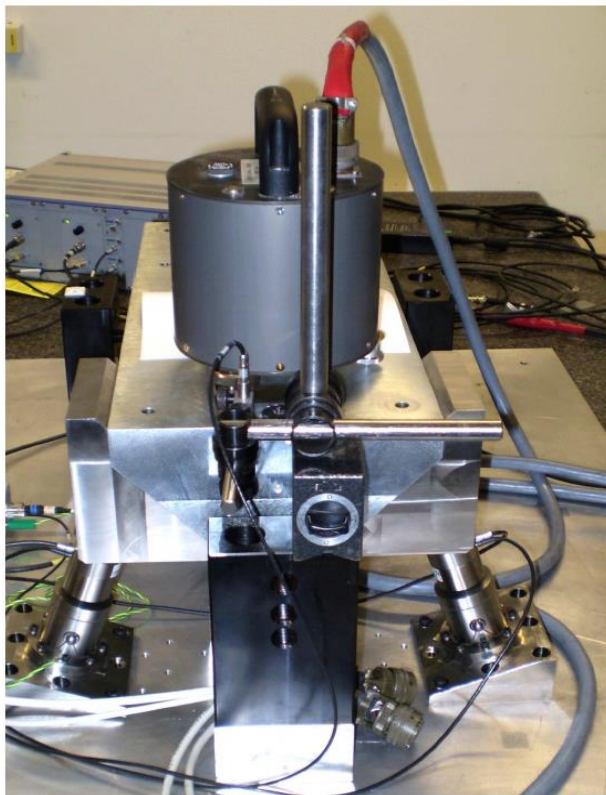


Beams at Collision

$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_b f_r \left(\frac{1}{\sigma_y} \right)$$

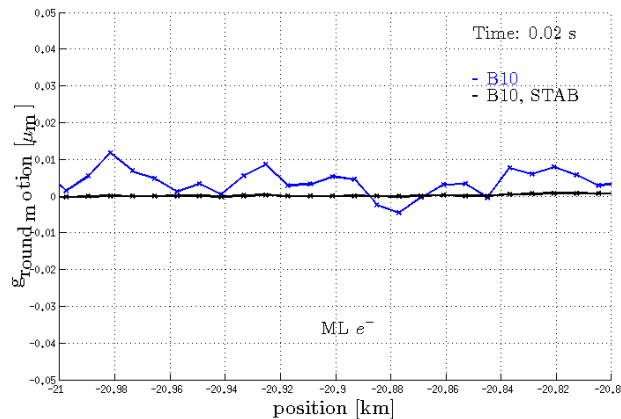
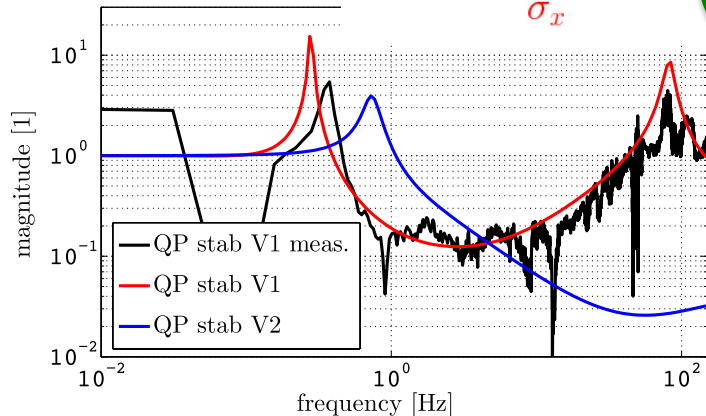


Stabilisation System



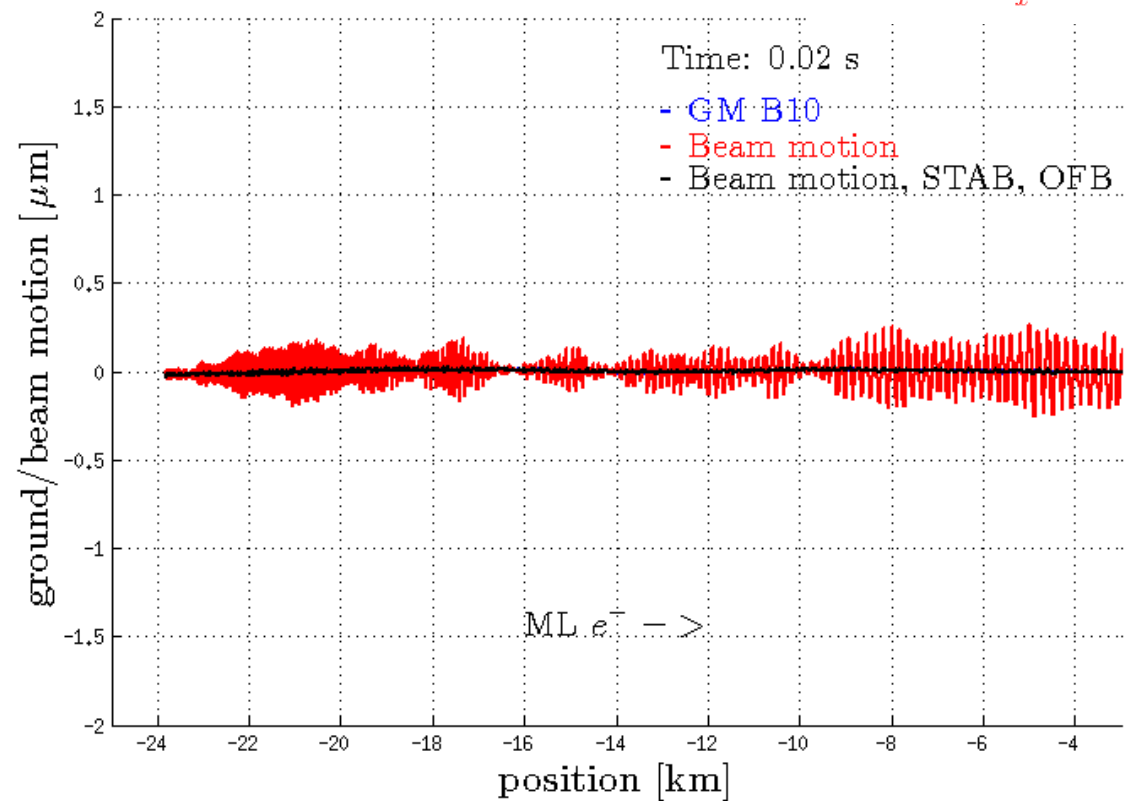
K. Artoos et al.

$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_b f_r \left(\frac{1}{\sigma_y} \right)$$

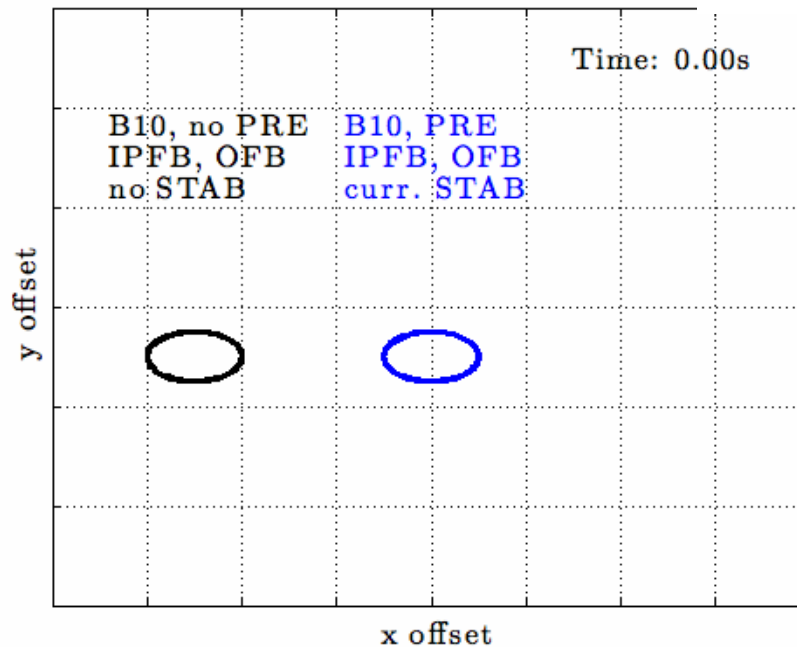


Impact of Stabilisation on Beam

$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_{bf} r \left(\frac{1}{\sigma_y} \right)$$

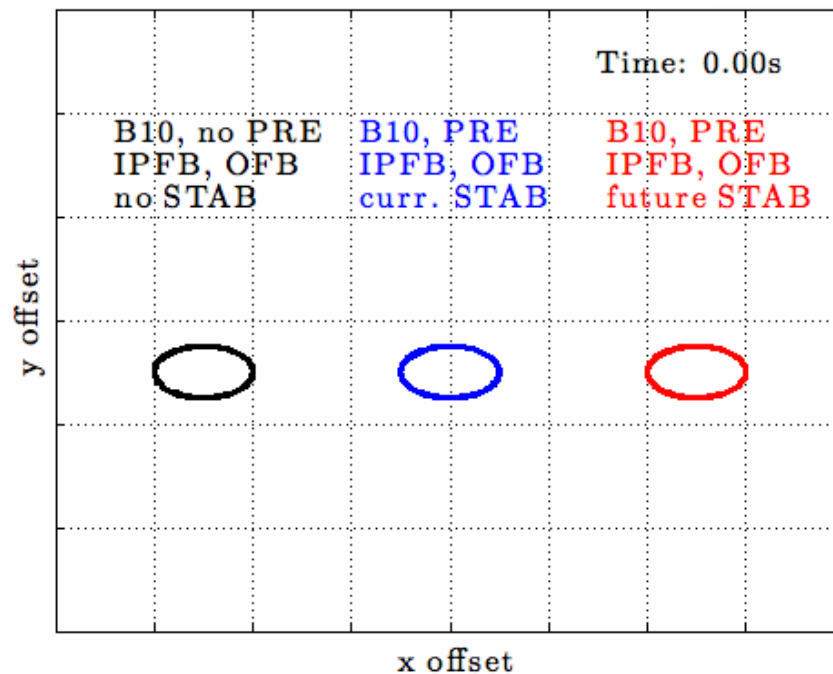


$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_b f_r \left(\frac{1}{\sigma_y} \right)$$

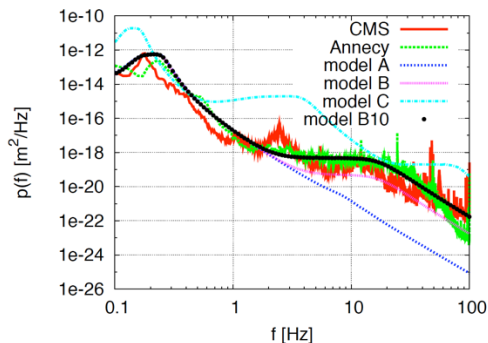
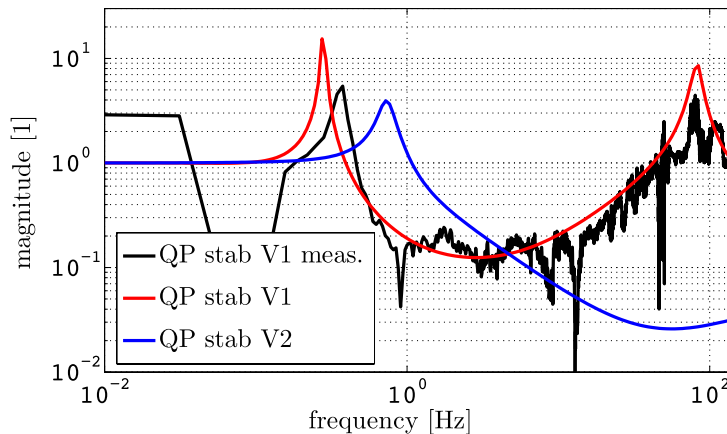
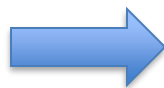
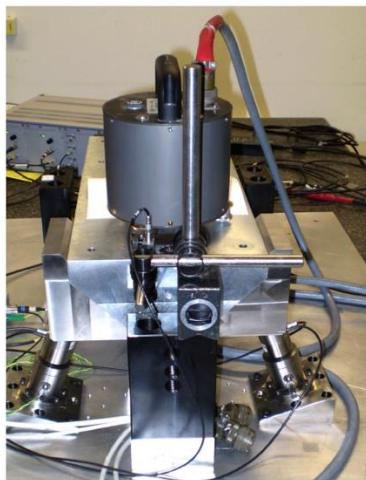


Beam at Collision

$$\mathcal{L} \propto H_D \frac{N}{\sigma_x} N n_b f_r \left(\frac{1}{\sigma_y} \right)$$



Active Stabilisation Results



Code

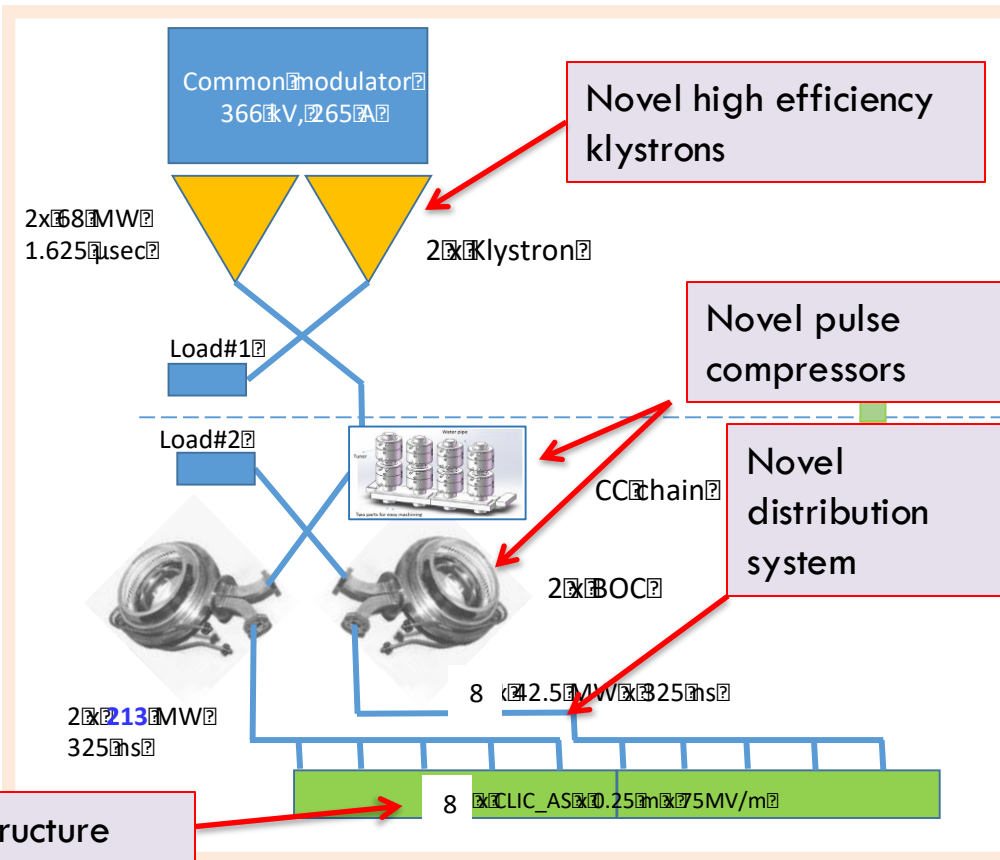
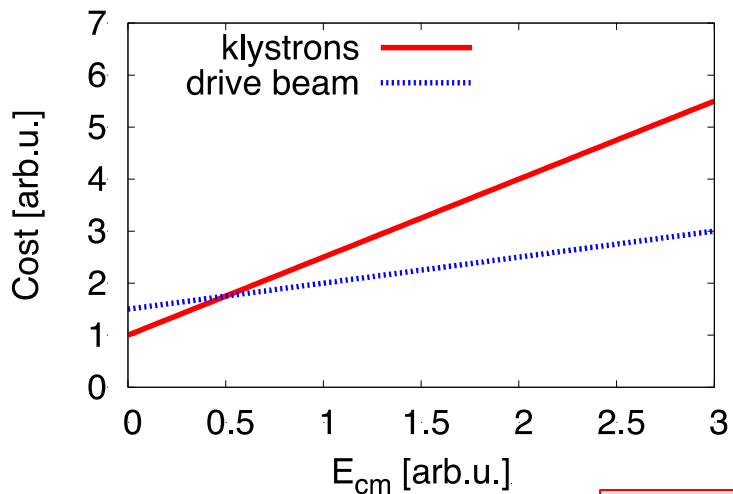


Machine model
Beam-based feedback

Luminosity achieved/lost [%]	
	B10
No stab.	53%/68%
Current stab.	108%/13%
Future stab.	118%/3%

Close to/better than target

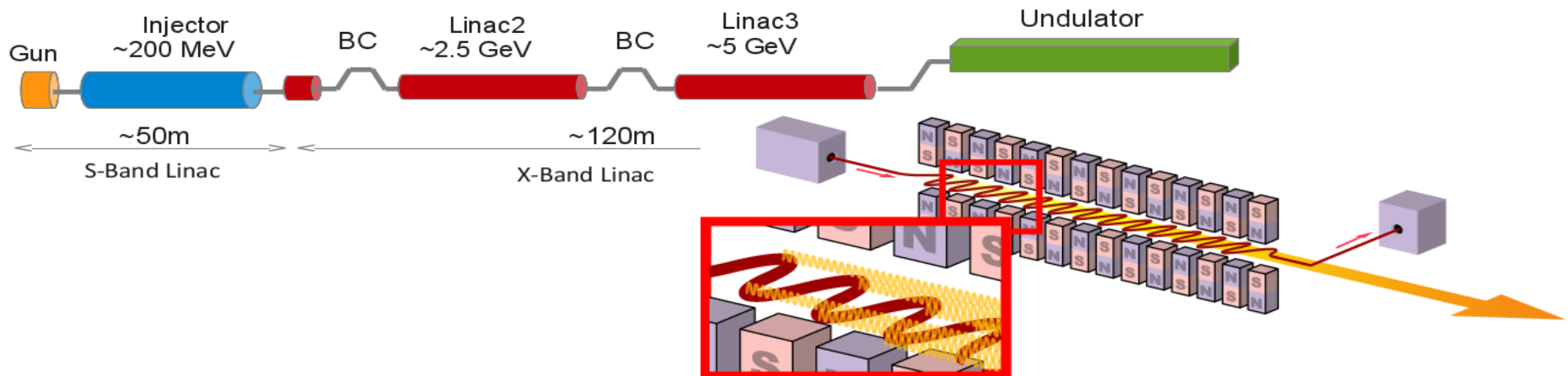
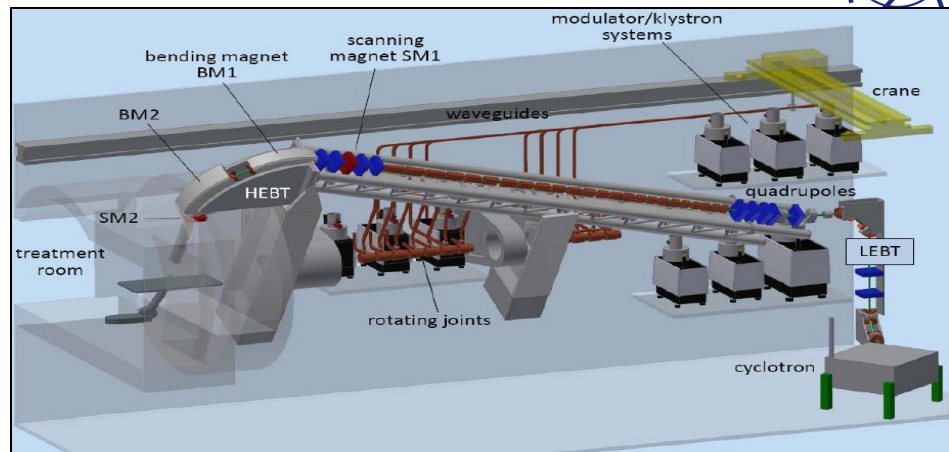
Develop klystron-based alternative
 Expect comparable cost for first energy stage
 But increases faster for high energies



Optimised structure

The technology developed for linear colliders is useful for other fields, e.g.

- FELs (Examples: European X-FEL in Hamburg, LCLS at SLAC, SACLA in Japan, Swiss FEL, ...)
- Medical facilities
- Safety
- Industrial applications





FCC-ee

Consistent with later implementation of hadron collider

- Long tunnel

Option for two or four high-luminosity experiments

- Use four-fold symmetry

Synchrotron radiation is an important power consumer

- Limit radiation to 100 MW (sum of both beams)

Basic feasibility

- Implementation close to CERN (civil engineering, geology, ...)
- Cost, power consumption, CO₂ footprint, ...
- Technical risk, ...

Key Parameters

Running mode	Z	W	ZH	$t\bar{t}$
Number of IPs	4	4	4	4
Beam energy (GeV)	45.6	80	120	182.5
Bunches/beam	11200	1780	440	60
Beam current [mA]	1270	137	26.7	4.9
Luminosity/IP [$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$]	141	20	5.0	1.25
Energy loss / turn [GeV]	0.0394	0.374	1.89	10.42
Synchrotron Radiation Power [MW]			100	
RF Voltage 400/800 MHz [GV]	0.08/0	1.0/0	2.1/0	2.1/9.4
Rms bunch length (SR) [mm]	5.60	3.47	3.40	1.81
Rms bunch length (+BS) [mm]	15.5	5.41	4.70	2.17
Rms horizontal emittance ε_x [nm]	0.71	2.17	0.71	1.59
Rms vertical emittance ε_y [pm]	1.9	2.2	1.4	1.6
Longitudinal damping time [turns]	1158	215	64	18
Horizontal IP beta β_x^* [mm]	110	200	240	1000
Vertical IP beta β_y^* [mm]	0.7	1.0	1.0	1.6
Beam lifetime (q+BS+lattice) [min.]	50	42	100	100
Beam lifetime (lum.) [min.]	22	16	14	12
Int. annual luminosity / IP [ab^{-1}/yr]	17^\dagger	2.4^\dagger	0.6	0.15^\ddagger

Beam particles emit important synchrotron radiation

- At 182.5 GeV (maximum energy), loss of 9 GeV or ~5% per turn

$$\Delta E \propto \left(\frac{E}{m}\right)^4 \frac{1}{R}$$

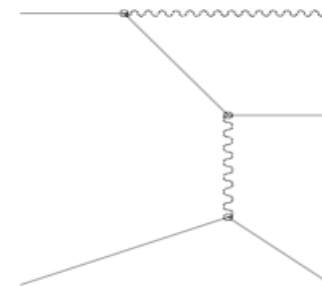
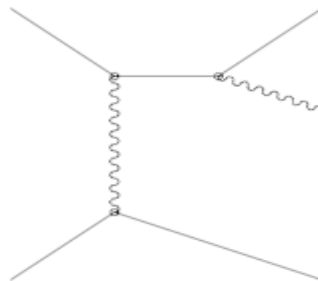
Design choice: **limit radiation power to 50 MW per beam, 100 MW total**

- Superconducting cavities can transfer almost all power to the beam
- But RF power sources have some inefficiency
 - Need about 160 MW from the grid
- Also cryogenics system is required to maintain cavity superconducting
- Not critical for magnet and beampipe cooling – normal-conducting magnets

Parameter	Z	WW	ZH	tt
E_{cm} [GeV]	91.2	160	240	365
ΔE [GeV]	0.0394	0.374	1.89	10.42
I [mA]	1270	137	27	4.9
L [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	141	20	5	1.25

Beam lifetime is short (18-200 minutes)

- Bremsstrahlung
- Beamstrahlung
- ...



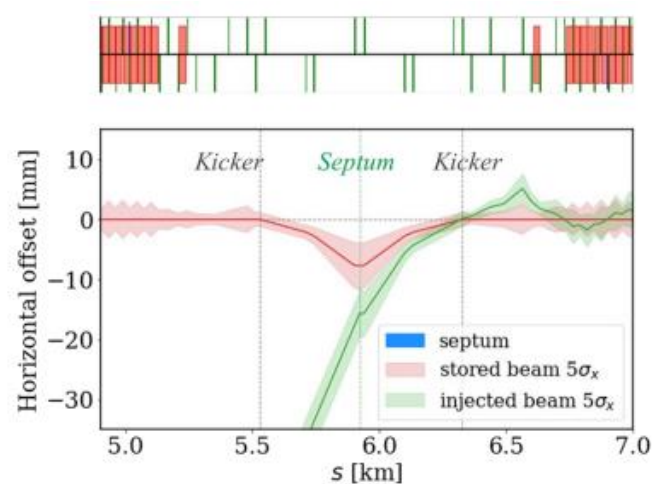
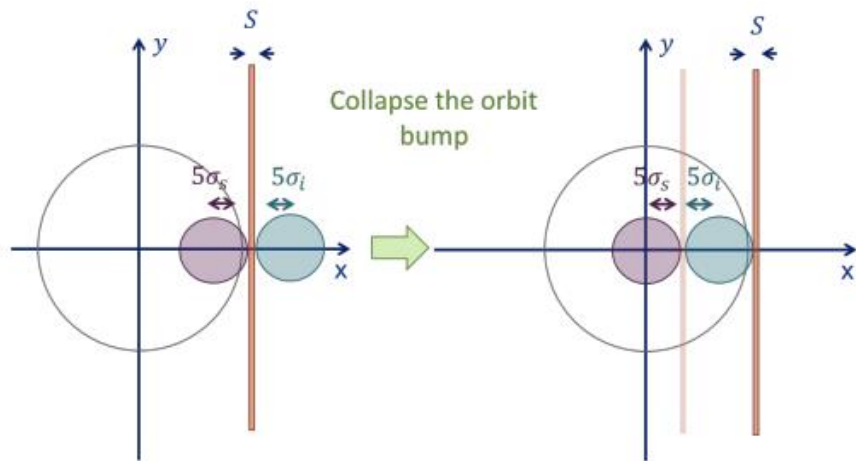
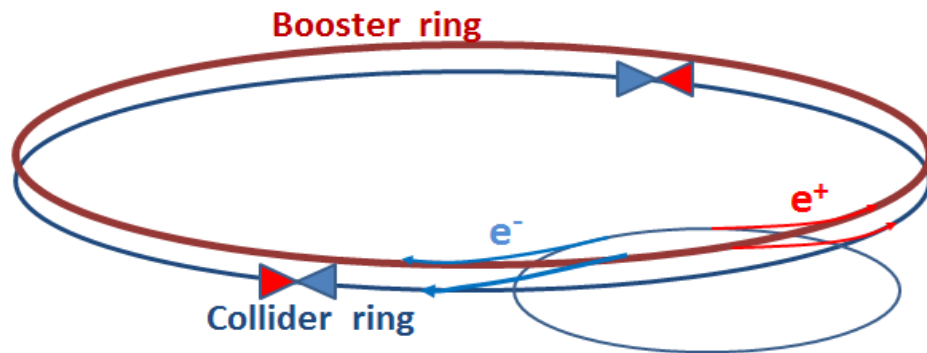
Parameter	Z	WW	ZH	tt
E_{cm} [GeV]	91.2	160	240	365
L [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	141	20	5	1.25
Beam lifetime [60s]	50	42	100	100
L lifetime [60s]	22	16	14	12

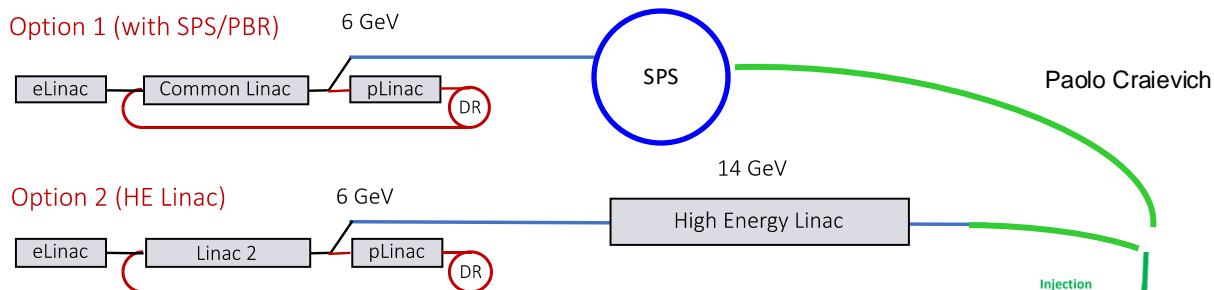
Short beam lifetime requires top-up injection

Top-up Injection

Inject small bunches next to circulating bunches

They will merge due to synchrotron damping





Double ring e+e- collider

Two or four experiments

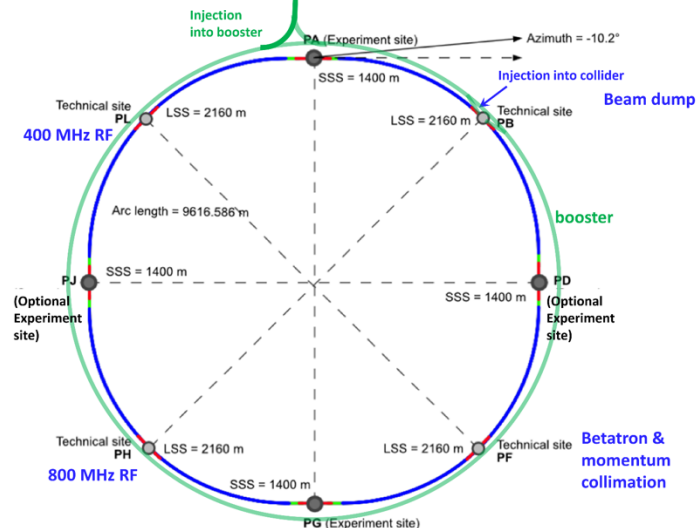
- **Asymmetric Interaction Region layout and optics** to limit synchrotron radiation towards the detector
- Horizontal crossing angle of 30 mrad and crab waist collision scheme

Perfect 4-fold superperiodicity allowing 2 or 4 IPs;

Synchrotron radiation power 50 MW/beam at all beam energies

Top-up injection scheme for high luminosity

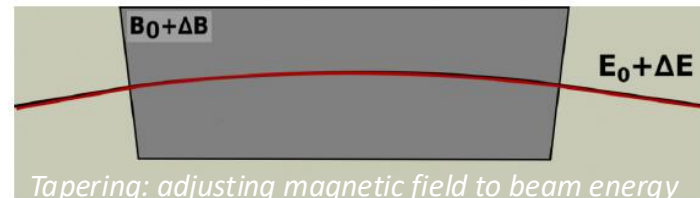
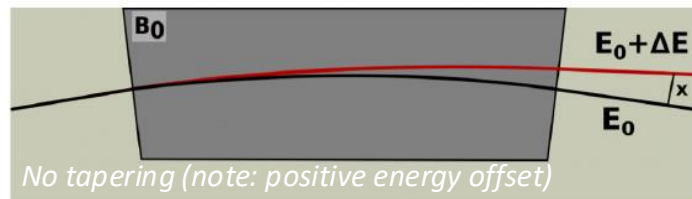
Implies **booster synchrotron in collider tunnel**



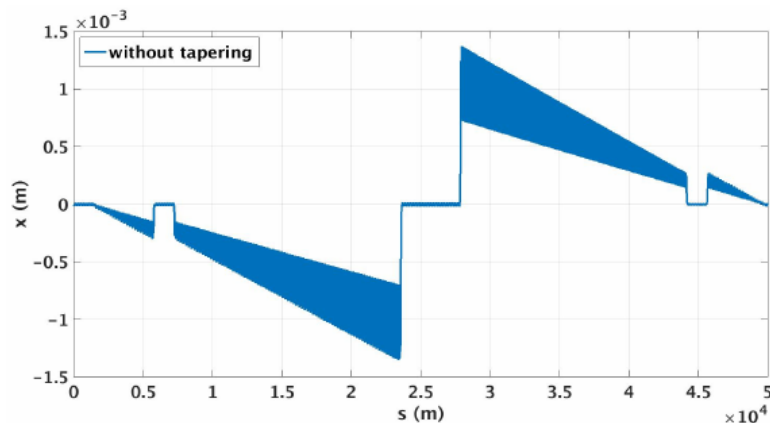
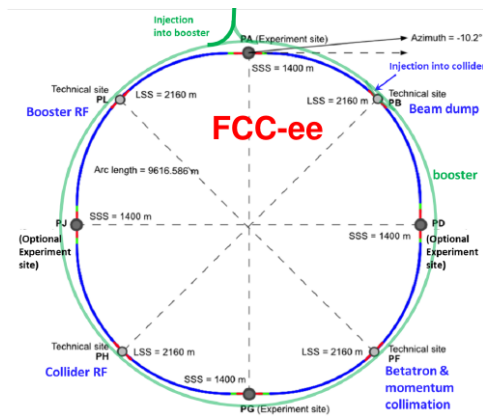
Lattice Tapering

Lattice needs to take into account particle energy loss along arc

- Magnet strength depends on position in the arc
- “Tapering”
- Requires the two beams to be in different beampipes



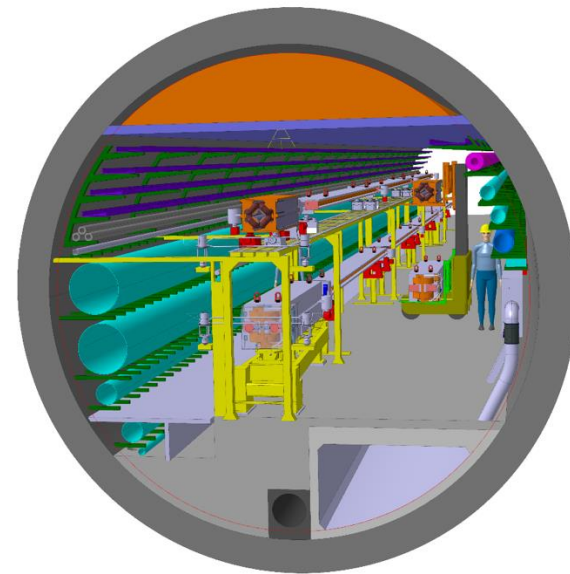
B. Härer, A. Doblhammer, and B.J. Holzer, IPAC16, THPOR003



Project aim

- Arc half-cell: most recurrent assembly of mechanical hardware in the accelerator (~1500 similar FODO cells in the FCC-ee)
- Mock-up → Functional prototype(s) → Pre-series → Series
- Building a mock-up allows optimizing and testing fabrication, integration, installation, assembly, transport, maintenance
- Working with demonstrators of the different equipment, and/or structures with equivalent volumes, weights, stiffness

F. Carra et al



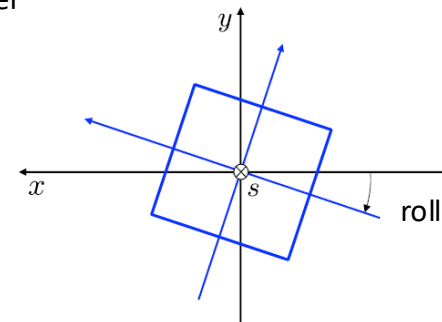
Arc perspective view, F. Valchkova-Georgieva

Motivation

- Evaluate specifications of the main **magnets misalignment** of the High Energy Booster arcs cells **and of magnets field error**
- Definition of the **orbit correction strategy and of correctors specifications** for the booster

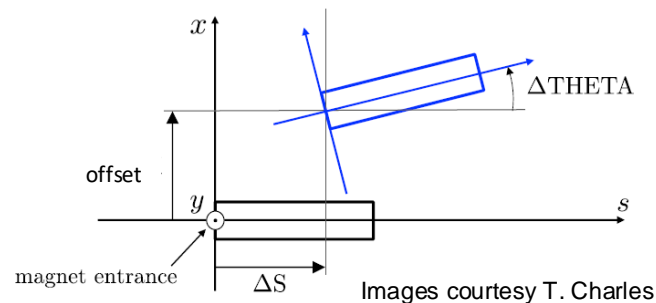
Orbit correction using beam position monitors reading

errors	Case	Plane	3 x Analytical RMS	3 x Mean RMS/seeds
MQ offset = 150 μm MB field err = 10^{-3} MB roll = 300 μrad BPM offset = 150 μm MS offset = 150 μm BPM resolution = 50 μm	Residual orbit [μm]	x	188	174
		y	192	188
	Correctors strengths [mTm]	x	16	17
		y	16	17



Improvements and related work to do:

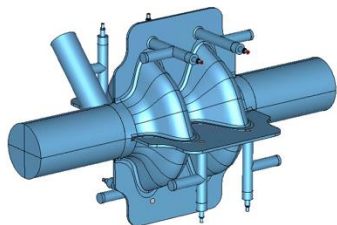
- Other methods than SVD - AI ?
- Demonstrate full emittance **tuning**
- Study the impact of booster support vibrations on emittance (dynamic imperfections)
- Study the impact of energy ramp during the booster cycle



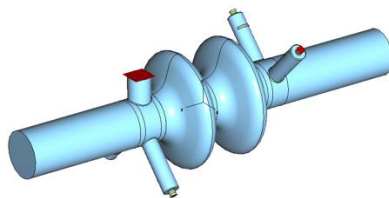
Images courtesy T. Charles

We need to replenish energy loss by synchrotron radiation:

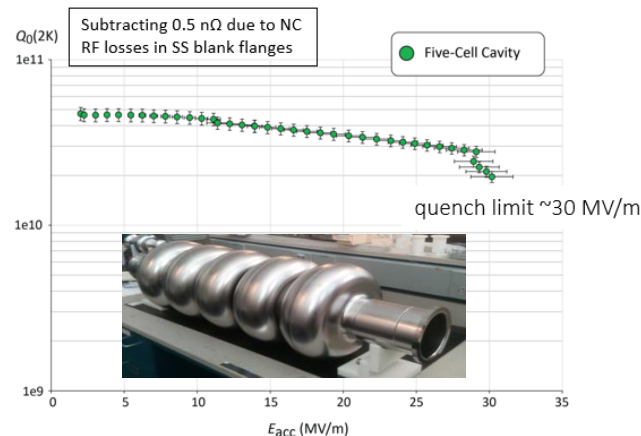
- Superconductive RF is most efficient way
- **SRF technology building on LHC studies and collaborative R&D** (F. Peauger et al.)
 - 5-cell 800 MHz cavity without damping built and tested at 2K by Jefferson lab with excellent results
 - 400 MHz cavities based on LHC studies of Cu-coated Nb cavities at 4.5K
 - Alternative slotted waveguide elliptical cavity with $f=600$ MHz



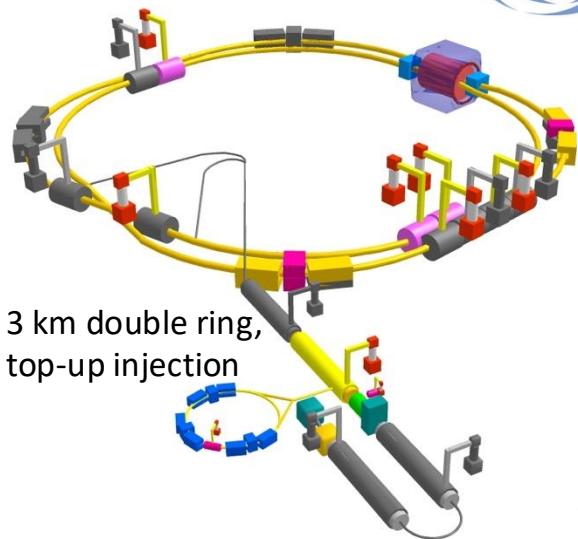
SWELL 2-cell 600 MHz cavity for Z, W, H



Model for 2-cell 400 MHz for WW and ZH

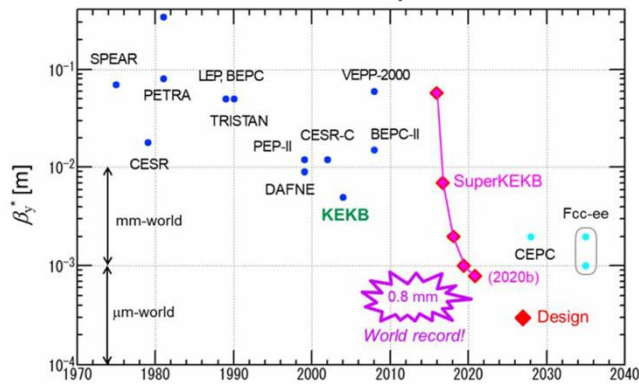


- **RF placement optimized for infrastructure requirements** (F. Valchkova-Georgieva et al)



3 km double ring,
top-up injection

world's highest luminosity
 $4.7 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ & lowest β^*



Design parameters

2017/September/1	LER	HER	unit
E	4.000	7.007	GeV
I	3.6	2.6	A
Number of bunches	2,500		
Bunch Current	1.44	1.04	mA
Circumference	3,016.315		m
ϵ_x/ϵ_y	3.2(1.9)/8.64(2.8)	4.6(4.4)/12.9(1.5)	nm/pm
Coupling	0.27	0.28	
β_x^*/β_y^*	32/0.27	25/0.30	mm
Crossing angle	83		mrاد
σ_p	3.20×10^{-4}	4.55×10^{-4}	
σ_θ	$7.92(7.53) \times 10^{-4}$	$6.37(6.30) \times 10^{-4}$	
V_c	9.4	15.0	MV
σ_z	6(4.7)	5(4.9)	mm
v_s	-0.0245	-0.0280	
v_x/v_y	44.53/46.57	45.53/43.57	
U_0	1.76	2.43	MeV
τ_{xy}/τ_s	45.7/22.8	58.0/29.0	msec
ξ_x/ξ_y	0.0028/0.0881	0.0012/0.0807	
Luminosity	8×10^{35}		$\text{cm}^{-2} \text{s}^{-1}$

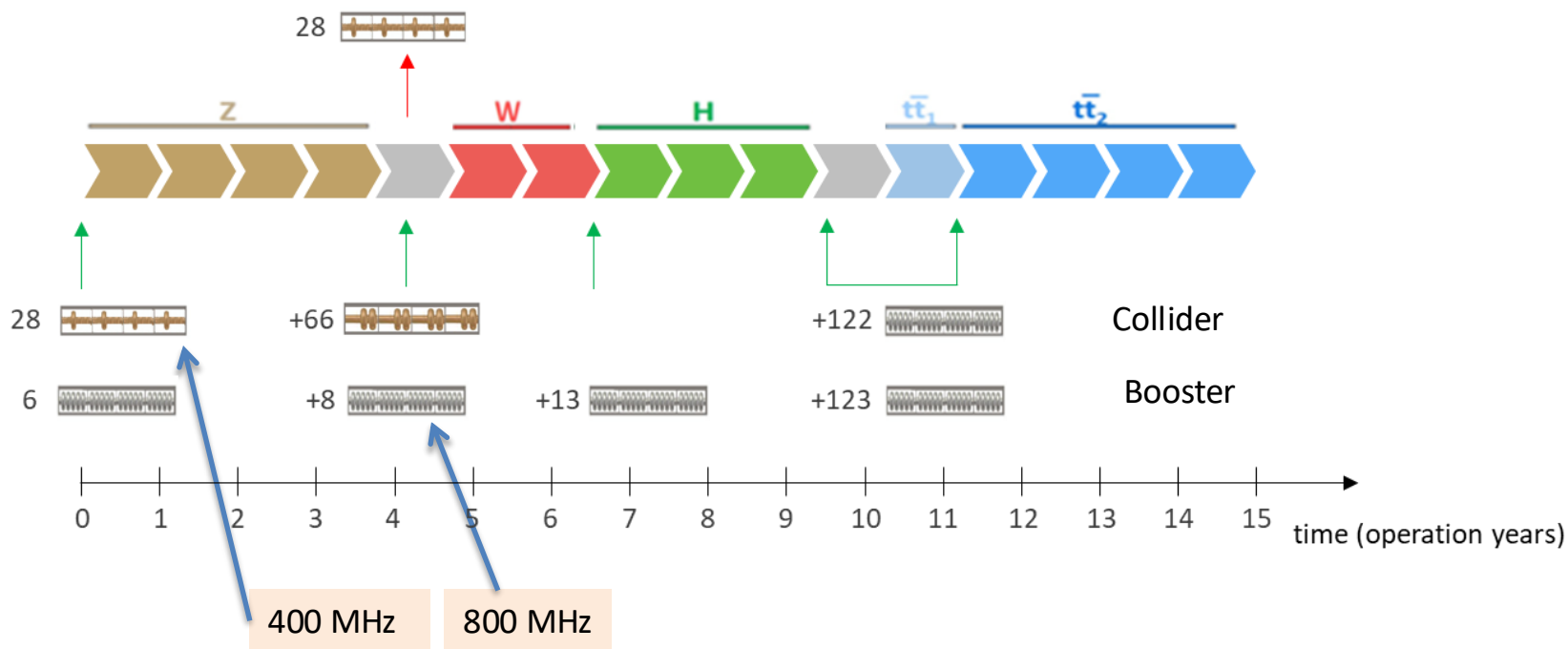
- $\beta_y^* = 0.8 \text{ mm}$ demonstrated
- Collision with large crossing angle compensated by sextupoles schemes (as in DAFNE and as foreseen in FCC-ee)
- Design luminosity not reached so far due to intensity limitation (fast beam losses) in Super KEKB

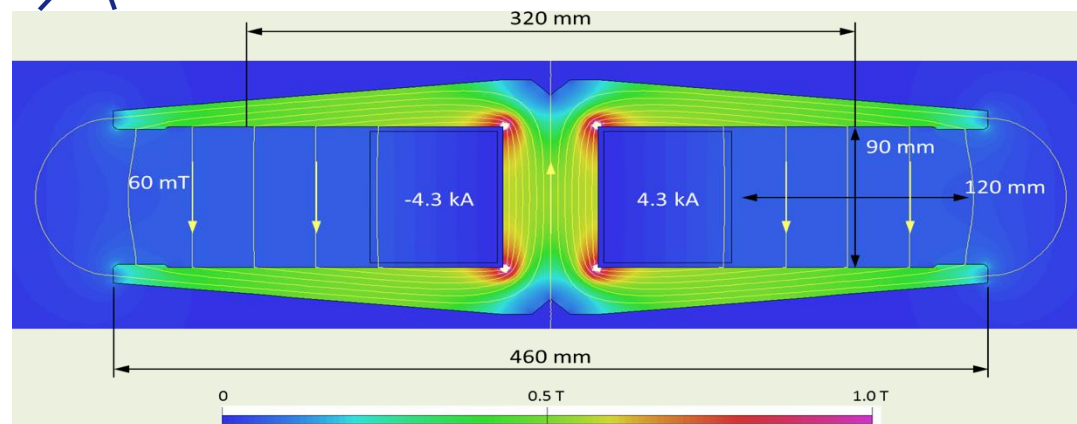
FCC-ee Operational Schedule

5 energy stages

Each year 8 months of operation / 4 months winter shutdown

- hardware upgrades during shutdown

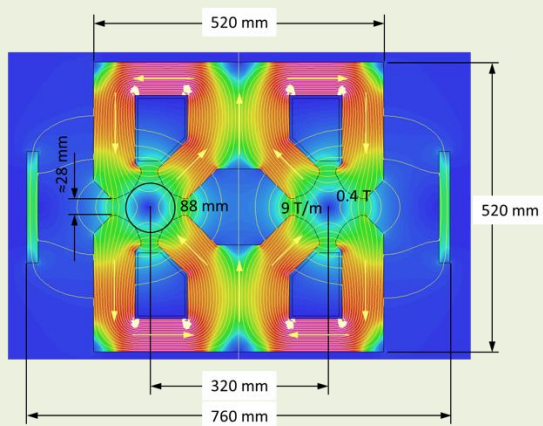




Cost effective magnets

Two-in-one design of dipoles and quadrupoles

Optimised windings to reduce cost and power consumption



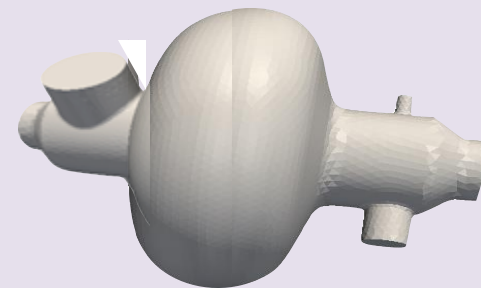
Optimised RF cavities

Single cells at low energy:

- Low voltage but high current

Four-cell cavities at high energy:

- Low current but high voltage
- High frequency at highest energies



Efficient klystrons, based on design ideas for CLIC

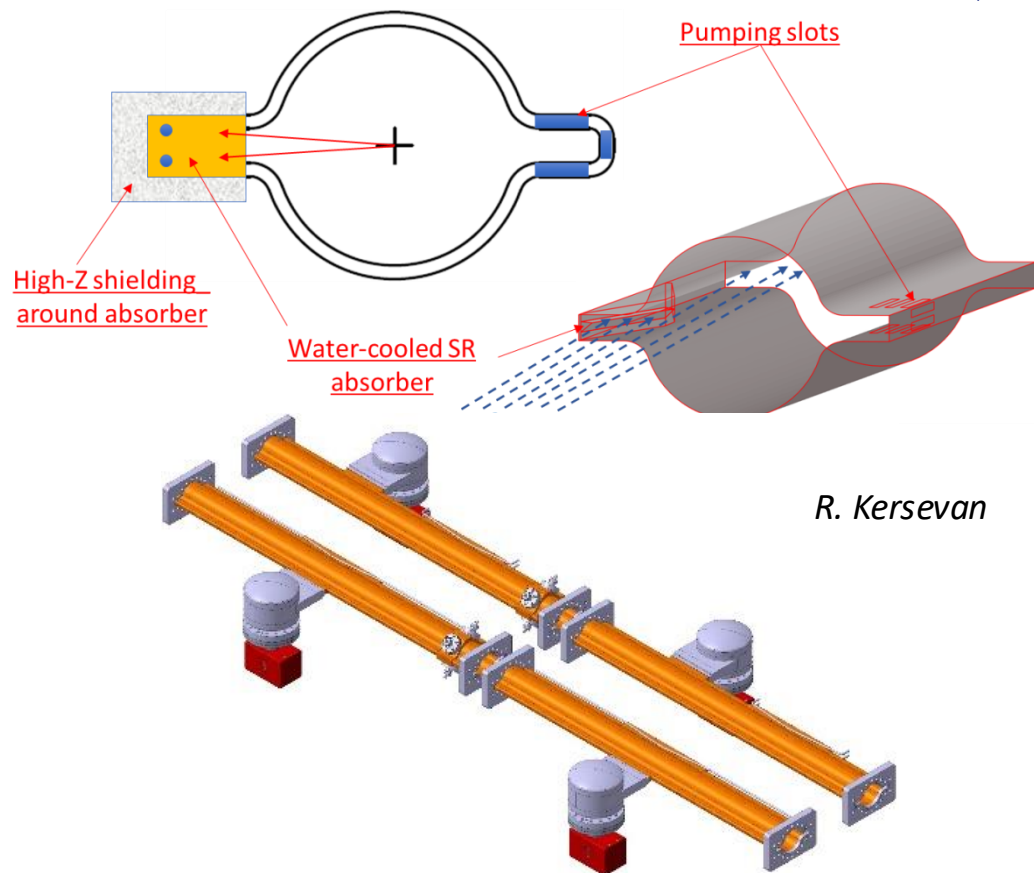
Absorbers intercept radiated photons
(currently: ~6 m spacing)

- "winglets" in the plane of the orbit to capture photons

Continuous impact of photons can cause heating, outgassing and bad vacuum

Challenging beam screen design

- Use NEG (Non Evaporable Getter) pumps next to photon absorbers – pump away emitted gas molecules



R. Kersevan

Electrons are set free by ionisation and the synchrotron radiation photons

They are accelerated by the positively charged beam and hit the beam pipe on the other side

They can produce more than one secondary

- They can also be reflected

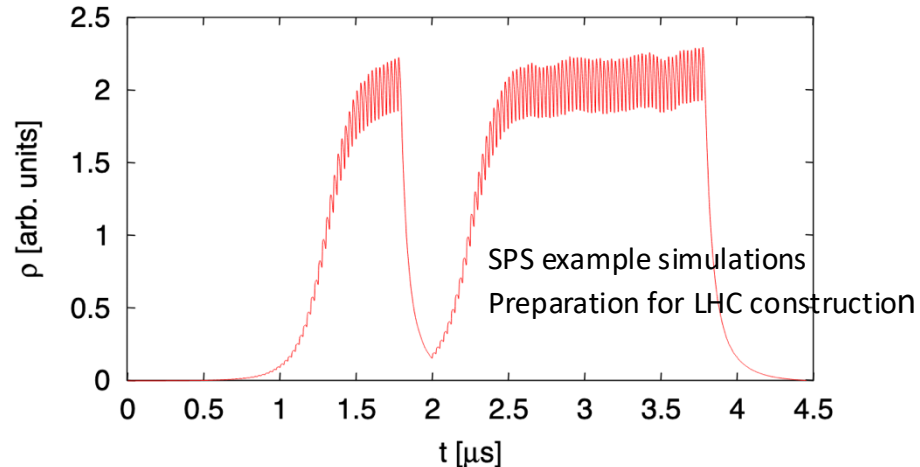
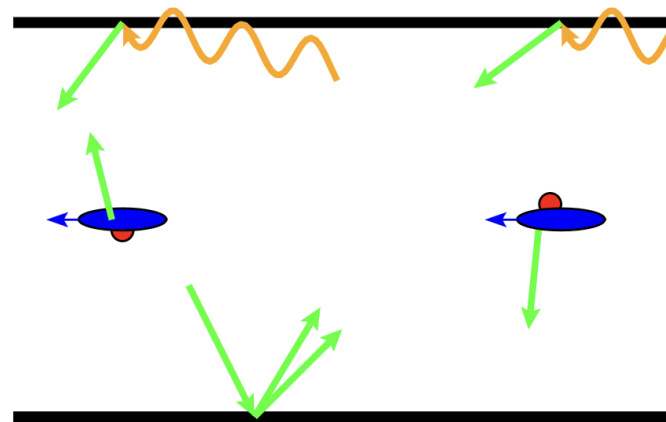
This can lead to an exponential build-up

- Limited by the beam current

A high density of electrons at the beam will render it unstable

- Bunches give a kick to the cloud that gives a kick to the next bunches ...

This is a limitation in the LHC

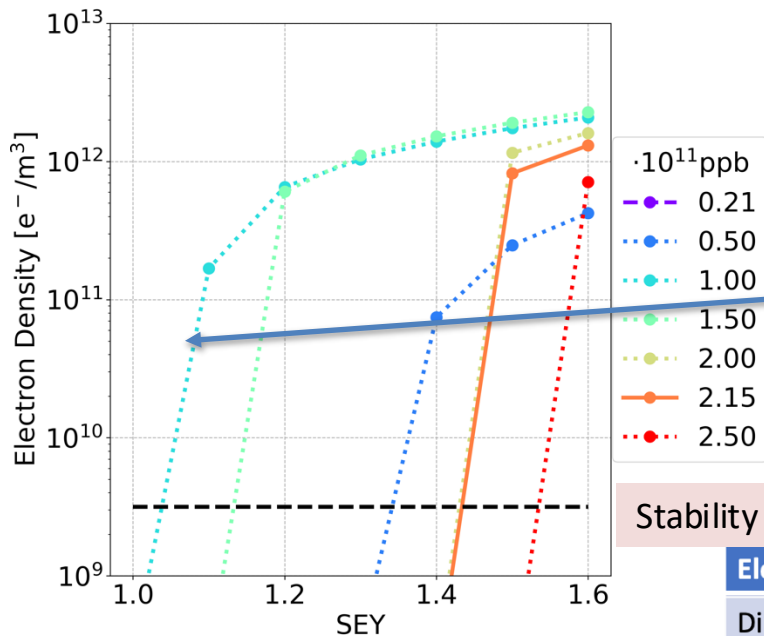


Multipacting Limit

Need to study all different magnet configurations,
Dipoles, quadrupoles, sextupoles, ...

Two limits:

- Beam stability
- Heat load



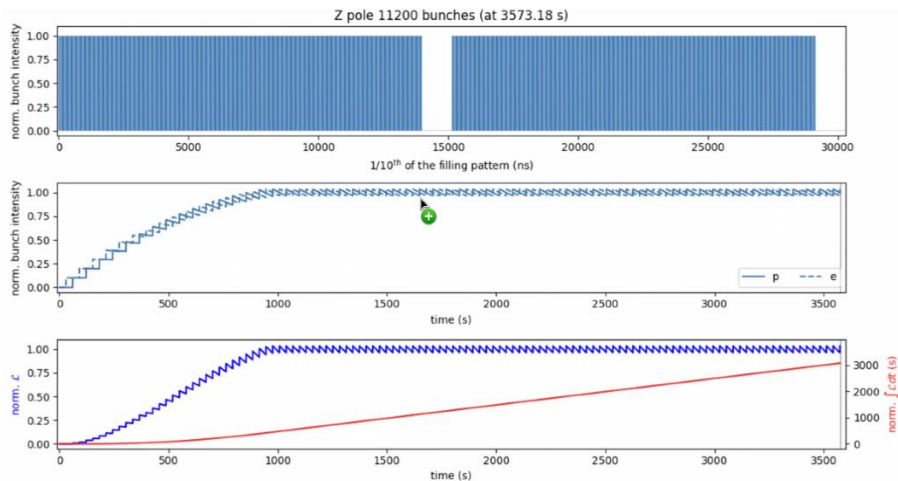
Intermediate bunch intensities impose
tightest requirements (as in the LHC)

Stability threshold

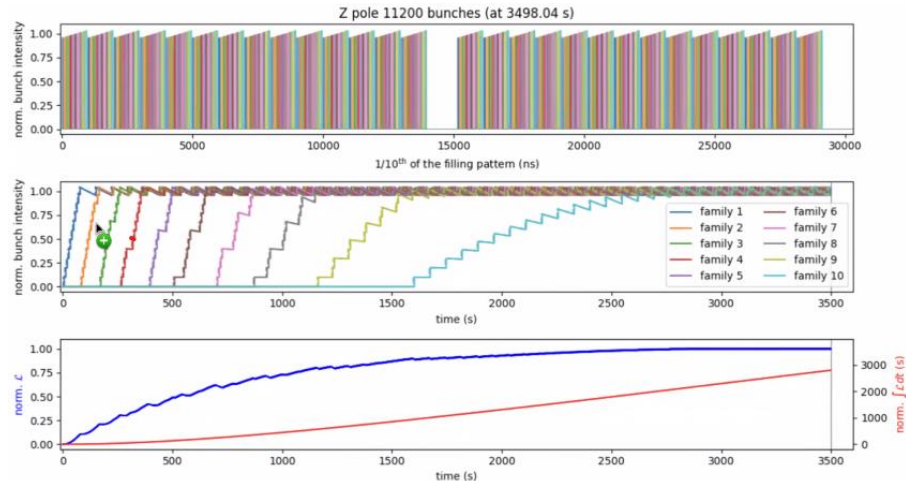
Element	SEY Threshold	20 ns	25 ns	50 ns
Dipole (15.2 mT)	nominal intensity	1.3	1.4	> 1.6
	all intensity below nominal one	1.0	1.0	1.3

L. Sabato, EPFL

“CDR scheme”



“Carli-Bartosik scheme”

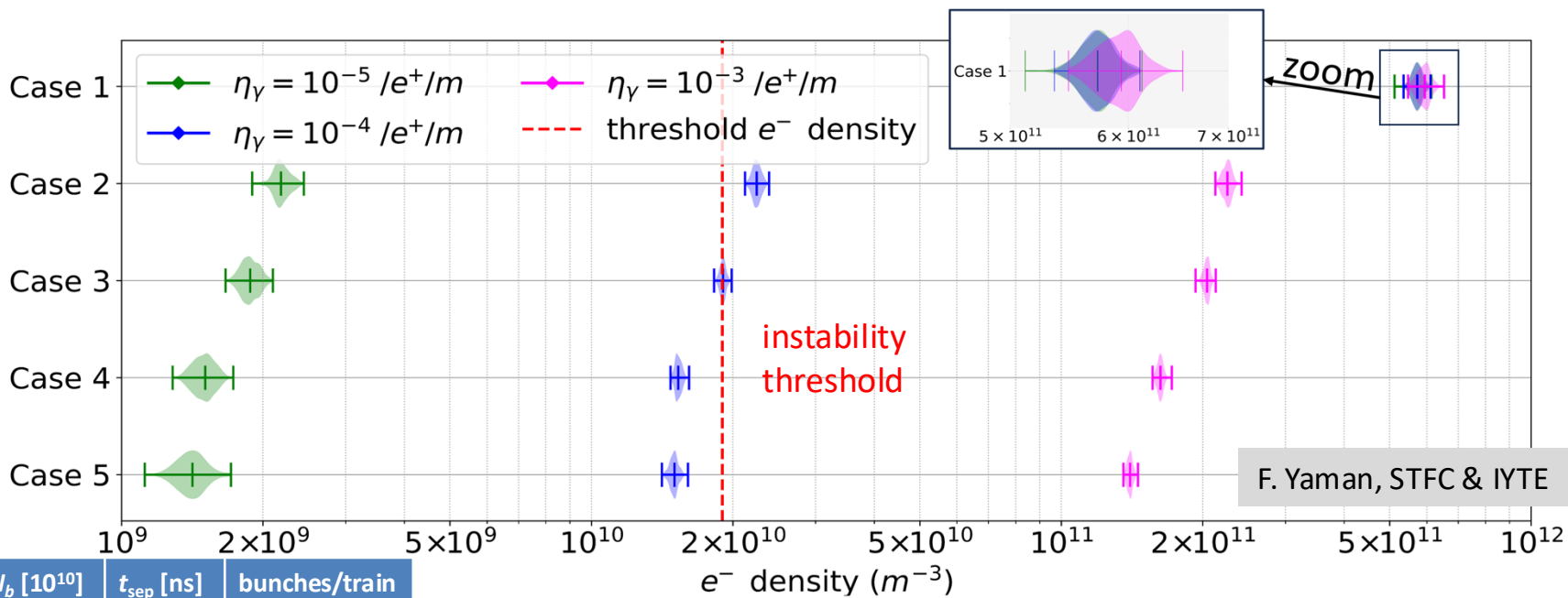


Initially do not fill all bunches
Just fill a few to the full level

- Electron cloud build-up reduced due to train length
- Then add a few more bunches

H. Bartosik, C. Carli, L. Mether, F. Zimmermann

Photon Capture Requirement



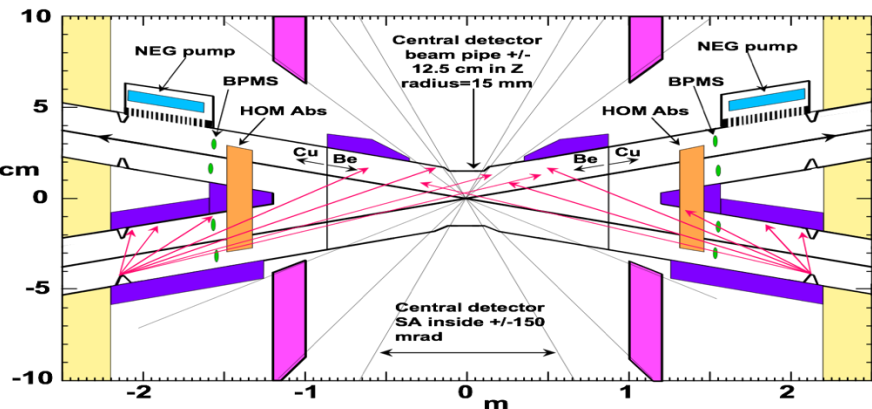
F. Yaman, STFC & IYTE

Scenario	N_b [10^{10}]	t_{sep} [ns]	bunches/train
Case 1	15	25	320
Case 2	21.5	25	280
Case 3	21.5	25	560
Case 4	24.3	25	255
Case 5	43.0	50	280

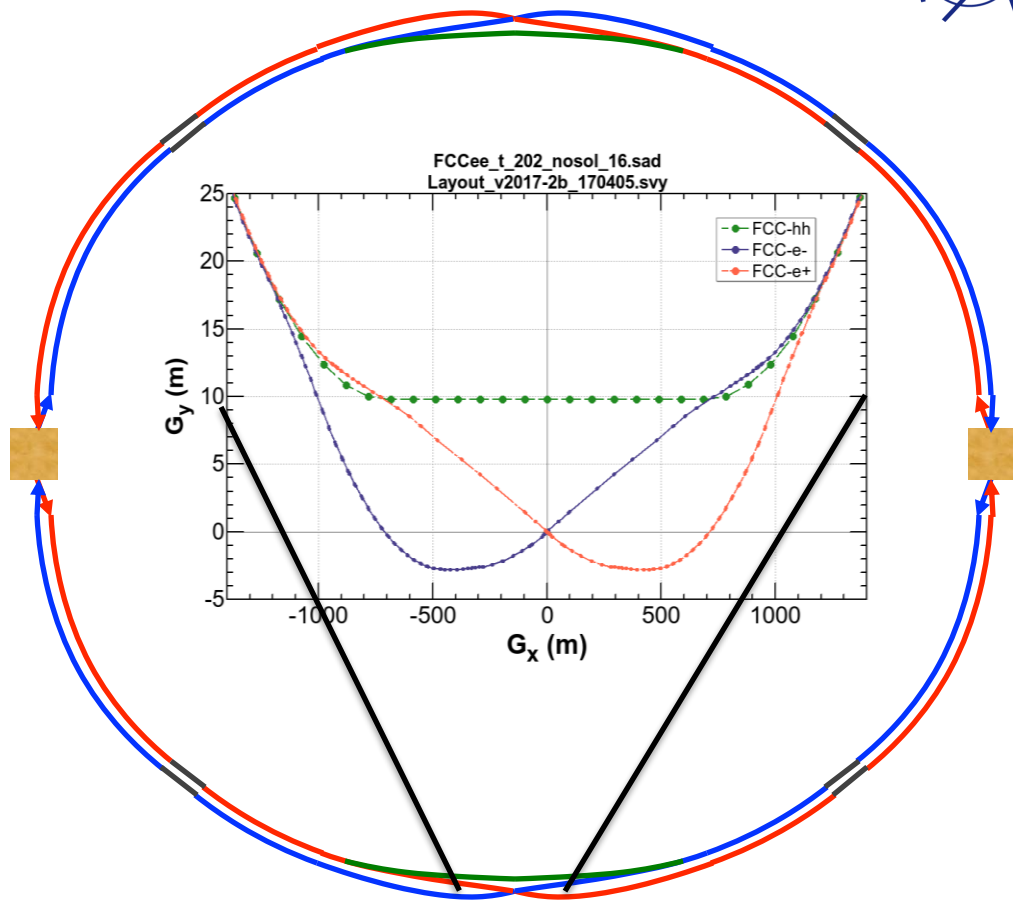
Need η_γ below $10^{-4}/e^+/m$

Antechamber with photon stops must absorb 99% of the photons

Need a crossing angle at IP
 Cannot bend beams close to IP
 Requires additional tunnel

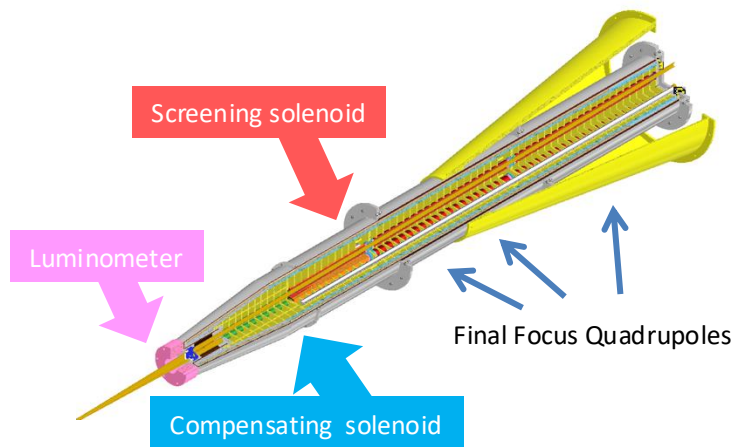


Very short beam lifetime
 requires top-up injection, i.e.
 booster ring



Canted-Cosine-Theta magnets

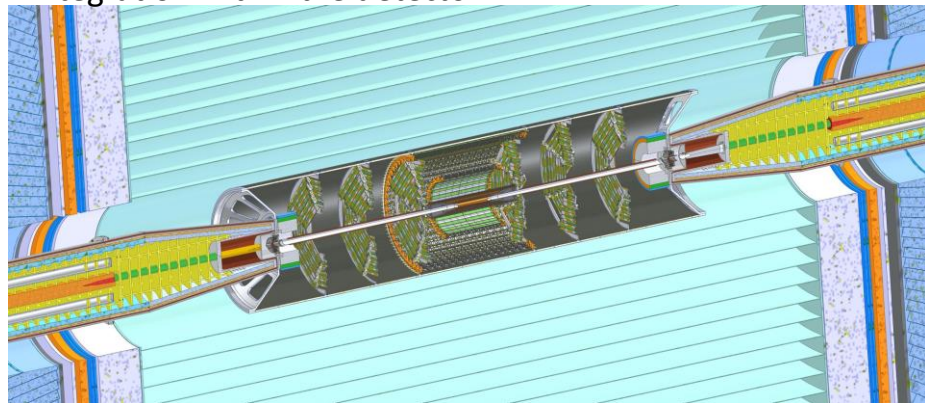
- Elegant 2-layer design for inner quadrupoles
- Working to fit within 100 mrad stay-clear cone
- Prototype built and warm-tested
- Complex integration of SC quadrupoles, LumiCal, shielding, diagnostics...
- Mock-up under discussion



FCC-ee interaction region

- $L^* = 2.2$ m
- The 10 mm central radius is for ± 9 cm from the IP.
- The two symmetric beam pipes with radius of 15 mm are merged at 1.2 m from the IP
- Low impedance vacuum chamber
- Synchrotron Radiation Background and photon dumps

Integration within the detector



Beamstrahlung also important in FCC-ee

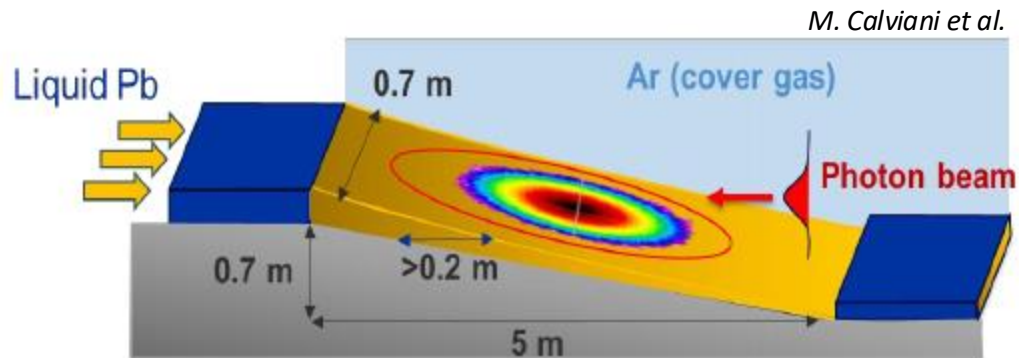
A lattice design challenge

- A few particles lose much energy
- Ring lattice needs large momentum acceptance
- Goal is to maintain particles with 2% in the beampipe

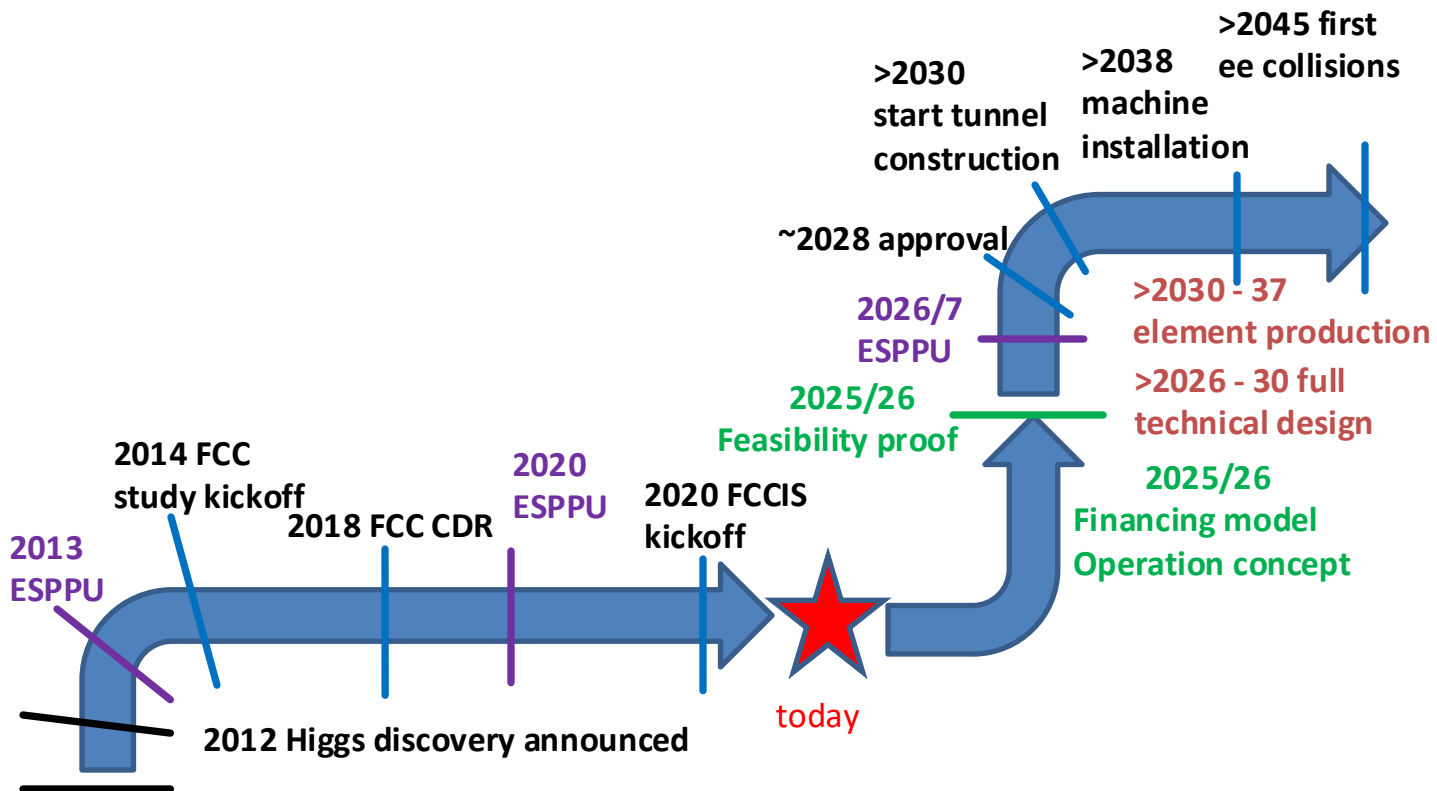
A potential damage challenge

- Radiated photon power up to 400 kW
- Hit downstream vacuum chamber in localised spot
- Engineering challenge to dispose of heat without material damage
- Different solutions under study: solid graphite absorber (might break), absorber with flowing liquid Pb

Bunch Energy [GeV]	Beamstrahlung Parameter Υ	Photons per particle n_γ	Average photon energy [MeV] $\langle E_\gamma \rangle$	Total photon beam power [kW]
45.6	$1,81 \times 10^{-4}$	0,148	2	390
182.5	$9,12 \times 10^{-4}$	0,242	67	88



Goal is to start physics soon after HL-LHC finishes





Reserve



Electron-positron collider in the FCC-hh tunnel

Operation at different energies

Synchrotron radiation leads to strong dependence of beam current and luminosity on energy (100 MW limit)

$$\Delta E \propto \left(\frac{E}{m} \right)^4 \frac{1}{R}$$

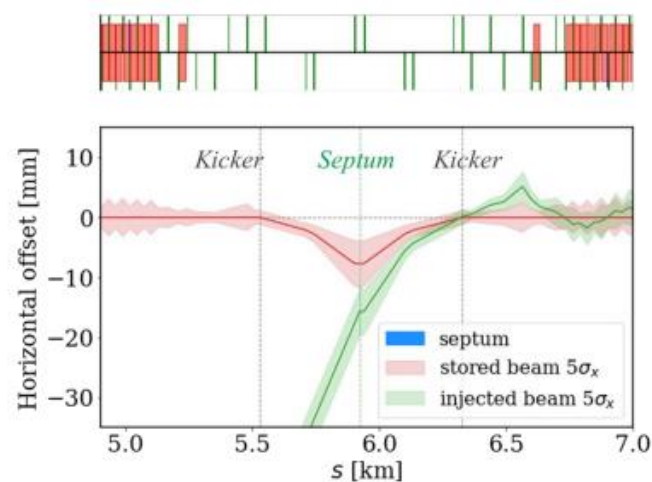
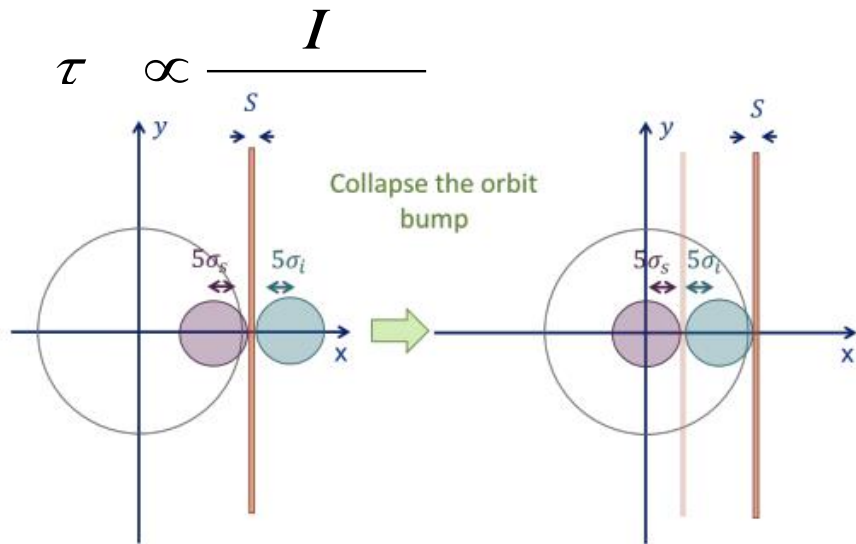
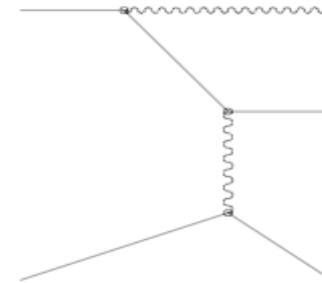
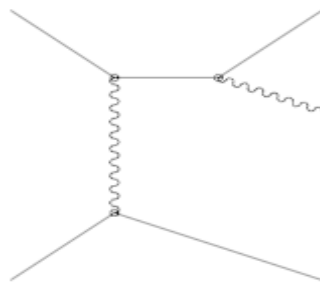
Parameter	Z	WW	ZH	tt
E_{cm} [GeV]	91.2	160	240	365
ΔE [GeV]	0.0394	0.374	1.89	10.42
I [mA]	1270	137	27	4.9
L [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	141	20	5	1.25
Beam lifetime [60s]	50	42	100	100
L lifetime [60s]	22	16	14	12

Short beam lifetime requires top-up injection

vertical beam size $O(30\text{-}70 \text{ nm})$

Beam lifetime is short (18-200 minutes)

- Bremsstrahlung
- Beamstrahlung
- ...

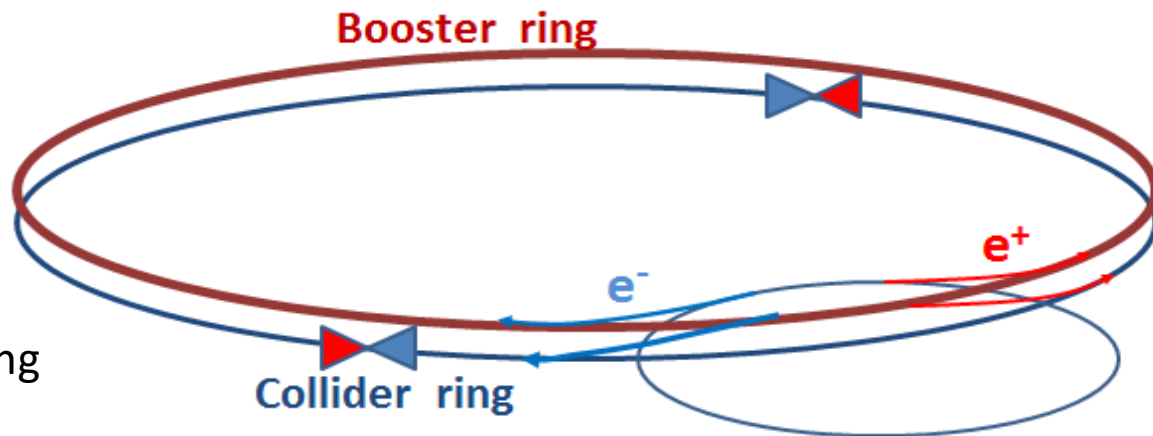
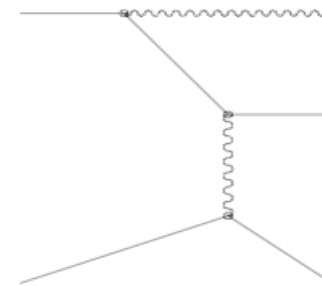
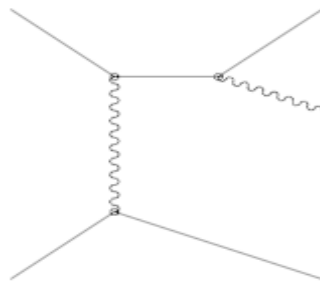


Top-up Injection

Beam lifetime is short (18-200 minutes)

- Bremsstrahlung
- Beamstrahlung
- ...

$$\tau_{ee} \propto \frac{I}{L \sigma_{ee} n_{ip}}$$



Have to refill beam permanently
 ⇒ top-up injection with booster ring



Future Lepton Colliders